



Allied Blenders & Distillers

**ALLIED BLENDERS AND
DISTILLERS LIMITED**

(CIN: L15511MH2008PLC187368)

ENVIRONMENT POLICY

1. PURPOSE

Allied Blenders and Distillers Limited (“ABDL” or “the Company”) is committed to responsible environmental management and continual improvement in environmental performance. As a leading Indian-Made Foreign Liquor (IMFL) manufacturer with operations across distilleries, blending units, bottling plants, packaging facilities, warehouses, logistics operations, and offices, ABDL recognizes its responsibility to minimize environmental impacts and use natural resources efficiently across the value chain.

This Policy sets out ABDL’s commitment to pollution prevention, resource conservation, regulatory compliance, and integration of environmental considerations into business decisions.

2. SCOPE

This Policy applies to all ABDL operations, facilities, employees, contract workers, suppliers, bottling partners, transporters, and service providers. It covers environmental aspects associated with raw material sourcing, manufacturing, bottling and packaging, warehousing, logistics, waste management, and office operations.

3. ENVIRONMENTAL COMMITMENTS

ABDL strives to:

- Comply with all applicable environmental laws, regulations and statutory requirements, including those issued by CPCB, SPCBs, and other regulatory authorities.
- Develop, implement, and continually improve environmental management systems aligned with recognized standards such as ISO 14001.
- Set objectives and targets to avoid, reduce, or mitigate environmental impacts across operations.
- Identify, assess, and manage environmental risks and impacts through appropriate mitigation and adaptation measures.
- Integrate environmental considerations into planning, capital projects, process design, and supplier selection.
- Promote efficient use of energy, water, and materials across distillation, bottling, packaging, and logistics operations.
- Prevent pollution by controlling emissions, effluents, waste, odour, and noise from manufacturing and transport activities.
- Encourage circular economy practices through waste reduction, reuse, recycling, and responsible management of distillery by-products.
- Reduce greenhouse gas emissions and improve carbon efficiency across production and logistics and explore cleaner energy and mobility solutions where feasible.
- Ensure responsible water management, including conservation, efficient processes, wastewater treatment, and reuse wherever possible.
- Promote environmentally responsible procurement and encourage suppliers to adopt sound environmental practices.
- Protect biodiversity and ecosystems by avoiding activities that may cause deforestation or ecological harm and support local environmental initiatives.
- Build environmental awareness and capability among employees, contractors, and partners through training and communication.
- Monitor, measure, and communicate environmental performance to management and relevant stakeholders.

4. RESPONSIBILITY AND ACCOUNTABILITY

The Operations Team is responsible for implementing this Policy and monitoring environmental performance. Plant Heads and functional leaders are accountable for compliance and continual improvement within their respective areas. All employees, contractors, and partners are expected to adhere to this Policy and applicable environmental procedures.

5. REVIEW AND CONTINUOUS IMPROVEMENT

Environmental performance indicators shall be monitored regularly, supported by internal audits and reviews. This Policy will be reviewed periodically to ensure its continued relevance, effectiveness, and alignment with regulatory requirements, operational needs, and ABDL's sustainability objectives.

6. GOVERNANCE

This policy is approved by the Head - Manufacturing & Technical and Chief Human Resources Officer of ABDL. The Operations teams is responsible for implementing, monitoring and periodically reviewing this policy to ensure continued relevance, effectiveness and alignment with the Company's sustainability vision.