



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/02

Date: 18.03.2022

To,

The Ministry of Environment, Forest and Climate Change (MoEF&CC),
Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral garden Road, Nungambakkam,
Chennai – 34.

Subject: Allied Blenders and Distillers Private Limited (Environment Clearance Letter No: J-1101/02/2009-1A II (I) Dated 24.08.2009) - Submission of Six monthly compliance report of stipulated conditions of Environmental Clearance – Regarding.

Dear Sir,

With reference to the subject, we herewith submitting the Six Monthly Compliance Report from the period of Sept' 2021 to Feb'2022.

This is for your kind information.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery-Operations)



Enclosed: Six Months Environmental Compliance Report with Annexures

Copy to:

1. Regional Director, CPCB – Bangalore.
2. Regional Office – TSPCB, Hyderabad, TS.
3. Member Secretary, TSPCB, Hyderabad.

25/3/22
CENTRAL POLLUTION CONTROL BOARD
MINISTRY OF ENVIRONMENT FORESTS &
CLIMATE CHANGE, GOVT. OF INDIA
REGIONAL DIRECTORATE (SOUTH)
1ST & 2ND FLOOR, 'NISARGA BHAVAN'
7TH 'D' MAIN, THIMMAIAH ROAD,
SHIVANAGAR, BANGALURU - 560 079

Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



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Six Monthly Environmental Compliance Report of
Stipulated Conditions of Environmental Clearance
From September-2021 to February-2022

By

M/s Allied Blenders and Distillers Private Limited
(Grain Based Distillery unit150KLD & CPP6.5MW)

Submitted

To

Regional Offices,

Ministry of Environment and Forest,Climate Change (SEZ),
1st and IInd Floor, Handloom Export Promotion Council,34,
Cathedral Garden Road, Nungambakkam, Chennai – 34.

&

Central Pollution Control Board,
Nisargabhavan, Thimmaiah Road.
7th D Main Rd, Shivanagar,
Bengaluru, Karnataka 560079.

&

Telangana State Pollution Control Board,
Hyderabad.

Part -A Specific Condition

Sr.No.	Conditions of EC	Status of Compliance
1.	The industry shall ensure that the treated effluent and stack emissions from the unit are within the norms stipulated under the EPA rules or SPCB whichever more stringent is. In case of process disturbance/failure of pollution control equipment adopted by the unit, the respective unit shall be shut down and shall not be restarted until the control measures are rectified to achieve the desired efficiency	The Treated effluent and stack emissions from our unit are within the norms stipulated under the EPA rules/TSPCB. (Details are Enclosed in Annexure - 1)
2.	The particulate emissions from the 50TPH boiler shall be controlled by installation of bag filter and emissions shall be dispersed through stack height as per the CPCB guidelines. The particulate emissions shall conform to the prescribed standards.	We have installed Electrostatic Precipitator (ESP)to minimizing the Particulate Emissions (PM)from the 50TPH boiler and stack height is provided as per CPCB/SPCB guidelines. (Online SPM reports are enclosed in annexure- 1)
3.	The Company shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on its web site and shall update the same periodically. It shall simultaneously be sent to the Regional office of MoEF, the respective Zonal office of CPCB and the state pollution control board. The levels of SPM,RSPM,SO2,NOX(ambient levels), emissions from the stacks and pH, TDS, BOD, COD, Chloride, suspended solids and sulphates in the treated effluents shall be monitored and displayed at a convenient location near the main gate of the company and at important public places.	The monitoring results along with compliance reports will be uploaded in SPCB & CPCB web site and updated on timely and sent to the concerned authorities on regular basis and Display boards are provided at main gate of the unit.

4.	<p>The spent wash generation shall not exceed 900m³/d. the spent wash shall be centrifuged in the decanter and after decantation; the slop shall be concentrated to 30% solids in the multiple effect evaporator. The concentrated thin slop after mixing with either wet cake or sent to dryer directly for concentration up to 90% solids and shall be sold as cattle feed. The zero discharge shall be strictly complied with. The condensate from the evaporator shall be recycled. The boiler blow down and DM plant and softener regeneration water (231m³/d) shall be treated in a neutralization tank and after treatment shall be mixed with Cooling tower blow down. the treated effluent shall be used for dust suppression /ash conditioning and on land for irrigation within the plant premises after complying with the CPCB/SPCB standards.</p>	<p>Complied. (Details are Enclosed as Annexure -2)</p>
5.	<p>The spent wash shall be stored in impervious pucca lagoons. The spent wash lagoons shall have proper lining with HDPE and shall be kept in proper condition to prevent ground water pollution as per the CPCB recommendations; storage shall not exceed 5 days capacity.</p>	<p>The spent wash feed in to MEE on continuous basis.</p> <p>We have one impervious concrete tank and 2 nos SS tank for 5 days storage.</p>
6.	<p>Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be made on monthly a basis and report submitted to SPCB and this ministry.</p>	<p>We are not using the ground water for our process and utilities purpose. And we have obtained irrigation department permission for drawing water from Krishna river.</p> <p>(Details are Enclosed as Annexure -3)</p>
7.	<p>Green belt in 33% of the plant area shall be provided to mitigate the effects of fugitive emissions all around the plant as per CPCB guidelines in consultation with the local DFO.</p>	<p>We have developed Green belt more than 33% of the plant area.</p>

8.	Permission shall be obtained to draw the water from the state irrigation department as may be applicable to this case	Complied. (Details are Enclosed as Annexure -3)
9.	Company shall adopt rain water harvesting measures to recharge the ground water.	Complied.
10.	Occupational health surveillance programme shall be undertaken as regular exercise for all the employees. The first aid facilities in the occupational health center shall be strengthened and the medical records of each employee shall be maintained separately.	Complied. Occupational health surveillance programme is being taken as a regular exercise for all the employees and their medical records of each employee are maintained. (Details are Enclosed as Annexure -4)
11.	Provision shall be made for the housing for the construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile sewage treatment plant, safe drinking water, medical health care, crèche etc.the housing may be in the form of temporary structure to be removed after the completion of the project. All the construction waste shall be managed so that there is no impact on the surrounding environment.	Project is completed and no construction labour is present at onsite.

PART-B GENERAL CONDITIONS

Sr.No.	Conditions of EC	Status of Compliance
1.	No further expansion or modification in the plant shall be carried out without prior approval of the ministry of environment and forests.	Complied.
2.	Ambient air quality monitoring stations shall be set up in the down wind direction as well as where maximum ground level concentration of SPM, SO ₂ ,NO _x , are anticipated in consultation with the state pollution control board.	Ambient air quality monitoring in the down wind direction of the unit are monitoring through third party and monitoring reports are submitted to Regional Office – TSPCB and we have installed Ambient air quality monitoring station in the down wind direction and same was connected to CPCB/PCB Portal (Details are Enclosed in Annexure – 1)
3.	Adequate number of influent and effluent quality monitoring stations shall be set up in consultation with the state pollution control board. Regular monitoring should be carried out for relevant parameters.	We have provided on line monitoring facility, for influent, effluent connected to CPCB/SPCB. (Details are Enclosed in Annexure – 1)
4.	The industry shall ensure that the treated effluent and stack emissions from the unit are within the norms stipulated under EPA rules or SPCB whichever is more stringent. In case of process disturbances/failure of pollution control equipment adopted by the unit, the respective unit shall be shut down and shall not be restarted until the control measures are rectified to achieve the desired efficiency.	Complied. Our treated effluent and stack emissions are monitored through online system and monitoring stations was connected to SPCB & CPCB serves and results are within the norms as stipulated under EPA rules/TSPCB. (Details are Enclosed in Annexure -1)

5.	The overall noise level in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level should conform to the standards prescribed under EPA rules, 1989 viz. 75dBA (Day time) and 70dBA (Night time).	Noise levels in and around the plant area are monitored on a regular basis and observed that results are within the standard. (Details are Enclosed in Annexure-6)
6.	Occupational health surveillance programme shall be undertaken as a regular exercise for all the employees. The first aid facilities in the occupational health center shall be strengthened and the medical records of each employee shall be maintained separately.	Occupational health surveillance programme is being taken as a regular exercise for all the employees and their records are maintained. (Details are Enclosed in Annexure -4)
7.	A separate environmental management cell equipped with full-fledged laboratory facilities must be set up to carry out the environmental management and monitoring functions.	We have provided a separate environmental management cell equipped with full-fledged laboratory facilities to carry out the environmental management and monitoring functions.
8.	The project authorities shall provide requisite funds for the both recurring and non-recurring expenditure to implement the conditions stipulated by the non-recurring expenditure to implement the conditions stipulated by the ministry of Environment and forests as well as the state government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.	We have provided a separate budget for the environmental management cell. (Details are Enclosed in Annexure-7)
9.	A copy of the clearance letter shall be sent by the proponent to the concerned panchayat, Zilla parishad /Municipal Corporation. Urban local body and the local NGO. If any, from whom suggestions /representations, if anywhere received while processing the proposal. The	Complied.

	clearance letter shall also be put on the website of the company by the proponent.	
10.	The implementation of the project vis-a-vis environmental action plans will be monitored by ministry's regional office at Bangalore/SPCB/CPCB.	The implementation of the project vis-a-vis environmental action plans are monitored by regional office, TSPCB.
11.	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective regional office of MOEF, the respective Zonal office of CPCB and the SPCB.	Last EC six monthly compliance report Sept-2020 to Feb-2021 is sent to the concerned authorities on dated 18-03-2021 vide letter no. ABDPL/DIST/MoEF&CC/2020-21/003 (Details are Enclosed in Annexure- 9)
12.	The environmental statement for each financial year ending 31 st march in form-V as is mandate shall be submitted to the concerned SPCB as prescribed under Environment(P)Rules ,1986,as amended subsequently ,shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective regional office of MoEF by email.	We have submitted the Environmental Statement (Form-V) report of financial year 2020-21 to the concerned authorities. (Details are enclosed in Annexure- 8)
13.	The project proponent shall inform the public that the project has been accorded environmental clearance by the ministry and copies of the clearance letter are available with the SPCB/committee and many also be seen at website of the ministry of environment and forests at http://envfor.nic.in . this shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the regional office.	Complied.

14.	The project authorities shall inform the regional office as well as the ministry the date of financial closure and final approval of the project by the concerned authorities and the dates of start of land development work.	Complied
15.	The ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Agreed and noted
16.	The ministry reserve the right to stipulate additional conditions if found necessary. The company will implement these conditions in a time bound manner.	Agreed and noted
17.	Any appeal against this environmental clearance shall lie with the national environmental appellate authority, if preferred within a period of 30 days as prescribed under section 11 of National Environment Appellate Authority Act, 1997.	Agreed and noted
18.	The above Conditions will be enforced, inter-alia under the provisions of the water (P&CP)Act,1974, Air (P&PC)Act,1981,the Environment(P)Act,1986,Hazardous waste(M,H&TM)Rules 2008 and the Public liability Act,1991 along with their amendments and rules .	We are complying with consent to operate under water and Air Act, Environment(P) Act, Hazardous waste(M,H&T) Rules

Details of Environmental Monitoring

AMBIENT AIR QUALITY MONITORING

Ambient Air Quality Monitoring Stations: Ambient air quality monitoring has been carried out at 2 locations namely **1. Near Main Gate** **2. Near Store**. This will enable to have a comparative analytical understanding about air quality and the changes in the air environment in the factory area with respect to the condition prevailing.

Ambient Air Quality Monitoring Methodology

Monitoring was conducted in respect of the following parameters:

- Particulate Matter 10 (PM₁₀)
- Particulate Matter 2.5 (PM_{2.5})
- Sulphur Dioxide (SO₂)
- Oxides of Nitrogen (NO_x)

Instrument used Repairable Dust Sampler
Model RDS9000/040506,507&040139

The duration of sampling of PM₁₀, PM_{2.5}, SO₂ and NO_x was 24 hourly continuous sampling per day. The monitoring was conducted for one day at the location. This is to allow a comparison with the National Ambient Air Quality Standards. The air samples were analyzed as per standard methods specified by Central Pollution Control Board (CPCB) and IS:5182. The techniques used for ambient air quality monitoring and minimum detectable levels. Fine Particulate Sampler instruments have been used for monitoring Particulate Matter 2.5 (PM_{2.5} i.e. <2.5 microns), and Respirable Dust Sampler was used for sampling Respirable fraction (PM₁₀ i.e. <10 microns), gaseous pollutants like SO₂, and NO_x.

Techniques used for Ambient Air Quality Monitoring

Sr. No.	Parameter	Technique	Technical Protocol	Standard as per NAAQ (ugm/m3)
1	Particulate Matter 2.5	Fine Particulate Sampler,	CPCB/MoEF Guidelines	60
		Gravimetric Method		
2	Particulate Matter 10	Cyclone separator, Gravimetric	IS-5182 (Part-23):2006	100
3	Sulphur dioxide	Modified West and Gaeke	IS-5182 (Part- II):2001	80
4	Oxides of Nitrogen	Jacob & Hochheiser	IS-5182 (Part-VI):2006	80

Ambient Air Quality Data from September-21 to February-22

Ambient Air Quality					Units: ugm/m3			
Month	Near Main Gate				Near Store			
	PM10	PM2.5	SO2	NOX	PM10	PM2.5	SO2	NOX
NAAQ Standards	100	60	80	80	100	60	80	80
Sep-21	61	34.3	15.8	27	54	27.6	13.2	23
Oct-21	65	35.6	36	28	52	29.4	34	25
Nov-21	65	33	17	28	50	26	22	31
Dec-21	63	34	34	29	51	28	32	26
Jan-22	66	35	36	27	52	27	30	25
Feb-22	68	37	34	26	50	25	32	25
Average	64.7	34.8	28.8	27.5	51.5	27.2	27.2	25.8

The ambient air Quality levels at all the locations were found to within limits prescribed by CPCB/SPCB.

AMBIENT NOISE MONITORING LOCATIONS

The main objective of noise monitoring in the site area is to assess the present ambient noise levels near factory site due to vehicular movement. A preliminary reconnaissance survey has been undertaken to identify the major noise generating sources in the area. Ambient noise monitoring was conducted at 10 locations in the factory premises.

- Milling Section
- Fermentation Area
- Security Area
- Boiler-DCS
- Boiler Turbine Hall
- ETP Area
- WTP Area
- Dryer Section
- CO2 Plant
- Near DG Set

Monitored through Lutron SL-4001 Model instrument

CPCB Limits in dB(A) Leq (Industrial area)

During Day Time(6:00 am to 10:00 pm)	During Night Time(10:00 pm to 06:00 am)
75.00	70.00

Ambient Noise Data from September-21 to February-22

Month	CPCB Limits in dB(A) Leq (Industrial area) 75 dB(A)									
	Day time (6:00 am to 10:00 pm)									
	Milling Section	Fermentation Area	Security Area	Boiler-DCS	Boiler Turbine Hall	ETP Area	WTP Area	Dryer Section	CO2 Plant	Near DG Set
Sep-21	70.2	69.4	65.2	69.8	68.7	-	-	69.3	69.2	-
Oct-21	70.6	69.8	62.7	66.4	70.8	69.3	69.7	68.9	69.5	68.5
Nov-21	71.2	70.3	63.4	67.5	70.5	70.6	70.8	70.2	68.9	69.1
Dec-21	71.6	70.1	63.8	67.8	70.4	70.8	70.6	70.6	70.1	69.5
Jan-22	72.9	70.8	64.5	68.5	71.6	69.2	69.8	70.1	71.1	70.8
Feb-22	72	70.6	64.2	67.8	71.7	68.7	69.4	70.3	71	70.5
Average	71.4	70.2	64.0	68.0	70.6	69.7	70.1	69.9	70.0	69.7

	Night Time(10:00 pm to 06:00 am) dB(A)				CPCB Limits in dB(A) Leq (Industrial area) 70					
Sep-21	60.4	61.7	59.6	60.5	57.8	-	-	57.2	59.6	-
Oct-21	65.7	63.2	53	55.3	65.6	61.4	61.2	55.4	63.1	62.2
Nov-21	66.5	64.1	54.5	56.7	66.1	62.6	62.8	57.2	63.9	63.1
Dec-21	66.2	64.6	55.4	56.5	66.4	62.6	62.3	57.7	63.6	63.5
Jan-22	67.1	65.4	56.2	55.9	68.2	63.5	61.9	58.8	64	62.1
Feb-22	67.5	65.1	53.1	55	68.2	63.4	61.6	58.5	64.5	62.7
Average	65.6	64.0	55.3	56.7	65.4	62.7	62.0	57.5	63.1	62.7

Ambient Noise Monitoring Results

Day Time Noise Levels (L_{day}):

The day time noise level at all the locations were found to within limits prescribed for industrial area i.e. 75 db (A).

Night Time Noise Levels (L_{night}):

The night time noise level at all the locations were found to within limit prescribed for industrial area i.e. 70 dB (A).

Stack attach to 1500 KVA

Sr. No.	Month	PM (mg/Nm ³)	Oxides of Nitrogen (mg/Nm ³)	Sulfur Dioxide (mg/Nm ³)
Method		IS-11255 (Part-1): 1985	IS-11255 (Part-7): 2005	IS-11255 (Part-2): 1985
CPCB Guidelines as per GSR 771 (E)		<115 mg/Nm ³	<600 mg/Nm ³	<800 mg/Nm ³
1	Sep-21	39	43	72
2	Oct-21	42	44	53
3	Nov-21	40	45	51
4	Dec-21	38	43	52
5	Jan-22	41	45	50
6	Feb-22	43	46	52
Average		40.5	44.3	55.0

Stack emissions were found to within limits prescribed by CPCB/SPCB.

SOIL MONITORING

The objective of the soil monitoring is to identify the impacts of ongoing activities within the Plant premises on soil quality and also predict impacts, which have arisen due to execution of various constructions allied activities. Accordingly, a study of assessment of the soil quality has been carried out.

To assess impacts of ongoing plant activities on the soil in the area, the Physico-chemical characteristics of soils were examined by obtaining soil samples from selected points and analysis of the same. Single sample of soil was collected from the middle part of the Plant site for studying soil characteristics.

Soil Analysis Report:

Sr. No.	Parameter	Unit	Method	Result
1	pH (10% Solution)	-	IS: 2720 (part 26) 1987	7.6
2	Bulk Density	g/cc	ASTM D 5057-90: 1998	1.52
3	Conductivity (10% Solution)	$\mu\text{S/cm}$	IS : 14767 : 2000	212
4	Moisture Content	%	IS : 15106 : 2002, ISO:11465:1993	8.43
5	Available Nitrogen as N	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	31.5
6	Phosphorus as P	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	27.2
7	Chlorides as Cl^-	mg/Kg	Standard methods for the examination of Water and Waste Water 23 rd Edition 4500 Cl- B: 2017	221
8	Sulphates as SO_4^{-2}	mg/Kg	IS : 2720 (Part XXVII) 1977 reaffirmed 1995	43
9	Calcium as Ca^{+2}	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	565
10	Magnesium as Mg^{+2}	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	84
11	Sodium as Na^+	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	286
12	Potassium as K^+	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	81.5
13	Organic Carbon	%	IS : 2720 (Part XXII) 1972 reaffirmed 2010	0.38
14	Phosphates as P	mg/Kg	Department of Agriculture and cooperation ministry of agriculture Gov. of India	84
15	Lead as Pb	mg/Kg		<5.0
16	Cadmium as Cd	mg/Kg		<0.5

17	Nickel as Ni	mg/Kg	US department of Agriculture, Natural resource Conservation Service, National Soil Survey center	1.83
18	Copper as Cu	mg/Kg		4.30
19	Iron as Fe	mg/Kg		2569
20	Mercury as Hg	mg/Kg		<2.0
21	Manganese as Mn	mg/Kg		72.3
22	Selenium as Se	mg/Kg		<2.0
23	Arsenic as As	mg/Kg		<5.0
24	Zinc as Zn	mg/Kg		12.5
25	Chromium as Cr	mg/Kg		0.71

Ventilation Monitoring Data

Sr. No.	Locations	Ambient Temperature °C (Ta)	Air Moment (Fpm)	Relative Humidity % (RH)	Illumination Levels Lux
1	Electrical Panel Room	27.6	132	54	318
2	Milling Section Area	28.0	126	60	372
3	Fermentation Area	27.5	135	57	152
4	Boiler -DCS Room	28.3	120	62	340
5	Boiler Turbine Hall	29.6	142	54	472
6	Distillery Office	26.8	136	55	647
7	Excise Office	28.3	144	54	336
8	Engineering Office	28.5	158	52	345
9	ENA Were House	29.0	136	58	324
10	CO ₂ Plant Area	29.5	154	58	436
Factories Act, 1948, Exposure Limits.		30/35**	100 Min	65 Max*	65 Min

Note: - ** Factories Act, 1948, Exposure Limit 30°C (17th July-14th March) and 35°C (15th March-16th July),
*- ASHRAE Standards,

Waste Water Quality Monitoring

Sample of waste water was collected from the site for the assessment of impacts of the Plant on discharge point.

Parameters	Units	Methods	Sep-21		Oct-21		Nov-21		Dec-21		Jan-22		Feb-22		Average of Sep-21 to Feb-22		Standards	
			(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	(ETP Inlet)	(ETP Outlet)	Inland	Surface
pH	---	APHA 4500 H ⁺ B	6.68	7.16	6.72	7.16	4.32	7.14	4.34	7.14	4.51	7.27	4.56	7.32	5.2	7.2	5.50 to 9.00	
Total Suspended Solids at 105°C	mg/L	APHA 2540 D	82	18	84	18	198	16	195	16	192	17	198	19	158.2	17.5	100	
Total Dissolved Solids at 180°C	mg/L	APHA 2540 C	953	182	1530	182	1243	1238	1238	180	1253	191	1268	49	1247.5	150.5	---	
Chlorides as Cl	mg/L	APHA 4500 Cl ⁻ C	244	12	482	12	361	358	358	13	361	15	369	17	362.5	14.3	---	
Sulphates as SO ₄ ²⁻	mg/L	APHA 4500 SO ₄ ²⁻ D	72	<10	84	<10	79	77	77	<10	82	<10	84	<10	79.7	<10	---	
Sulphide as S ²⁻	mg/L	APHA 4500 S ²⁻ F	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	---	
Total Solids	mg/L	APHA 2540 B	1035	72	1714	72	1365	1362	72	1373	77	1378	75	1371.2	74.0	74.0	---	
Phosphates as P	mg/L	APHA 4500 PC	2.3	<1	2.42	<1	8.5	8.4	<1	8.9	<1	8.7	<1	6.5	<1	<1	---	

Chemical Oxygen Demand	mg/L	APHA 5220 B	87	3136	3482	58	3486	32	3471	42	3482	68	2857.3	50.0	250
Biological Oxygen Demand	mg/L	IS 3025(P-44)	22	1142	1045	17	1042	9.6	1041	12.6	1044	15	889.3	13.6	30
Oil & Grease	mg/L	APHA 5520 B	<1.0	2.6	1	<1.0	1.1	<1.0	1.3	<1.0	1.2	<1.0	1.4	<1.0	10
Nitrate Nitrogen as NO ₃ N	mg/L	APHA 4500 NO ₃ -B	5.9	6.8	2.5	<1	2.4	<1	2.8	<1	2.6	<1	3.8	<1	50

Our ZLD Plant performance in terms of Pollution load reduction is as given below TDS reduction 87.9%, COD reduction 98 %, BOD reduction 94.28%

ENA & By-Products Production details for the Month of Sept -21 to Feb -22

Months	ENA in KL	Impure Sprit in KL	Fusel Oil in KL	CO2 in Metric Tons	DDGS in Metric Tons
Sep-21	4786.8	157.9	3.0	880.4	1296.0
Oct-21	5550.3	106.9	3.1	1045.2	1374.6
Nov-21	4503.9	97.4	2.6	816.9	1134.8
Dec-21	5715.5	97.1	1.9	778.5	1405.6
Jan-22	3878.0	86.1	0.4	503.1	935.3
Feb-22	5019.1	87.1	0.4	502.8	1229.7
Average	4908.9	105.4	1.9	754.5	1229.3

Summary:

1. Avg. Raw water consumption per month is 55292 KLM (1843 KLD)
2. Avg. Spent wash generation per month is 18663 KLM (622 KLD)
3. Avg. ETP feed water 7165.5 KLM (238.85 KLD)
4. Treated water used for ash quenching 1857.6 KLM (61.9 KLD)
5. Treated water re –used in to Cooling Tower 4620.5 KLM (154 KLD)
6. Generation of RO-II reject water 687 KLM (22 KLD)
7. Avg. Production of ENA per month is 4908.92 KLM (163.6 KLD)
8. Avg. DDGS generation per month is 1229.3 TPM (40.9 TPD)
9. Ash Disposal 5308 TPM (29.4 TPD)
- 10.CO2 Disposal 754.5 TPM (25.1 TPD)
- 11.Raw Material Broken Rice consumption per month is 10055 TPM (335.17 TPD)

M/s. Allied Blenders and Distillers Private Limited

List of Documents

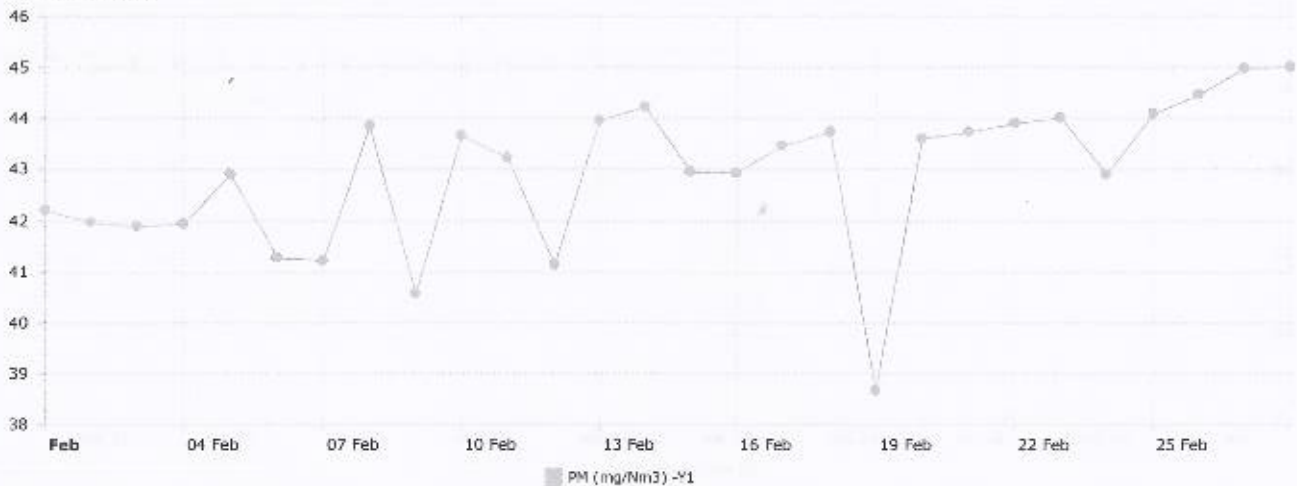
Sr. No	Description
01	Part –A Specific Conditions
02	Part –B General conditions
03	Details of Environmental Monitoring: <ol style="list-style-type: none">1. Ambient Air Quality2. Online monitoring data3. Ambient Noise Monitoring results4. Ventilation Monitoring Data5. Waste water Quality monitoring locations.
04	Annexure – 1: <ol style="list-style-type: none">1. Ambient Air Quality monitoring data (online)2. Station: ETP outlet.3. Station: Stack boiler 50 TPH.
05	Annexure – 2: Spent wash generation, solids disposal and utilization of treated water.
06	Annexure – 3: G.O. From irrigation department for drawing the water from Krishna river.
07	Annexure – 4: Occupational Health and Surveillance attendance list & Medical record
08	Annexure – 5: Monthly reports submission details.
09	Annexure – 6: Ambient Noise data.
10	Annexure – 7: Environment expenditure/budget details
11	Annexure – 8: Acknowledge copy for submission to Regional Office MoEF, CPCB & TSPCB for six months compliance report of stipulated conditions of EC.
12	Annexure – 9: A copy of Environmental Statement (Form-V) acknowledgment.



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Rangapur Village, Pebheru Mandal, (TELANGANA)
 Station Name : STACK 50 TPH Boiler
 From Date : 01-02-2022 00:00:00
 To Date : 28-02-2022 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny.
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

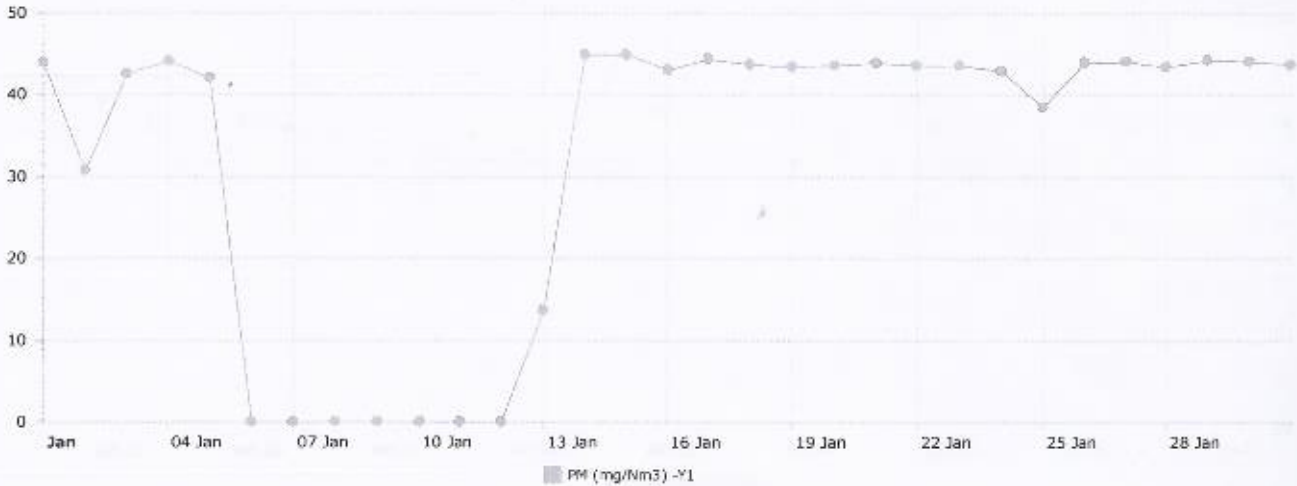
Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-02-2022 00:00:00	42.19
02-02-2022 00:00:00	41.95
03-02-2022 00:00:00	41.89
04-02-2022 00:00:00	41.94
05-02-2022 00:00:00	42.90
06-02-2022 00:00:00	41.26
07-02-2022 00:00:00	41.20
08-02-2022 00:00:00	43.85
09-02-2022 00:00:00	40.57
10-02-2022 00:00:00	43.66
11-02-2022 00:00:00	43.22
12-02-2022 00:00:00	41.13
13-02-2022 00:00:00	43.94
14-02-2022 00:00:00	44.23
15-02-2022 00:00:00	42.96
16-02-2022 00:00:00	42.93
17-02-2022 00:00:00	43.48
18-02-2022 00:00:00	43.73
19-02-2022 00:00:00	38.68
20-02-2022 00:00:00	43.61
21-02-2022 00:00:00	43.73
22-02-2022 00:00:00	43.90
23-02-2022 00:00:00	44.00
24-02-2022 00:00:00	42.90
25-02-2022 00:00:00	44.09
26-02-2022 00:00:00	44.47
27-02-2022 00:00:00	44.98
28-02-2022 00:00:00	44.99



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)
 Station Name : STACK 50 TPH Boiler
 From Date : 01-01-2022 00:00:00
 To Date : 31-01-2022 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

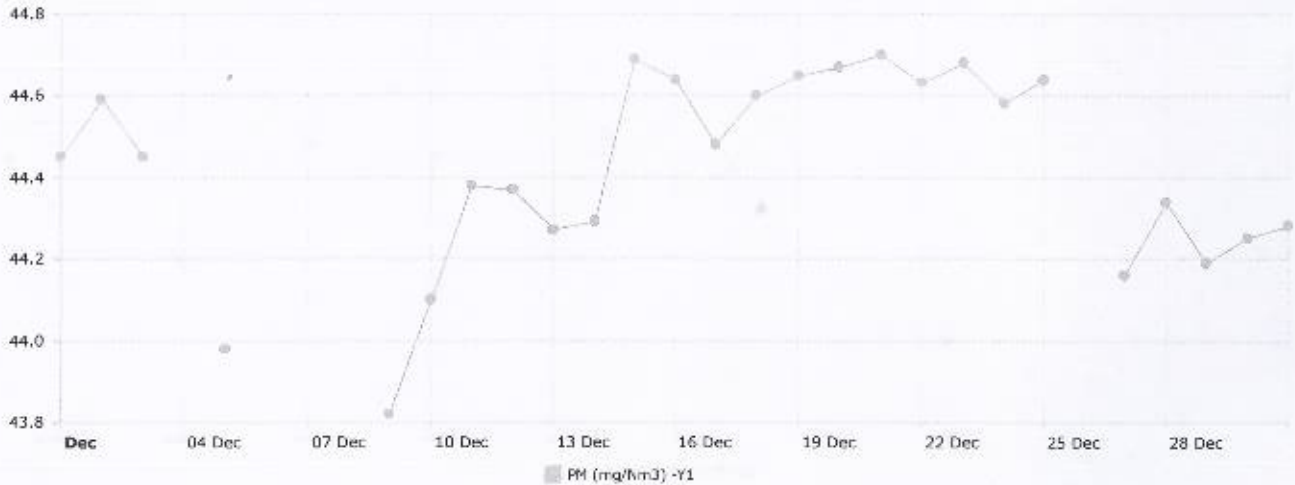
Parameter	PM
Unit	mg/Nm3
Limit	0.00 - 115.00
01-01-2022 00:00:00	44.01
02-01-2022 00:00:00	30.87
03-01-2022 00:00:00	42.66
04-01-2022 00:00:00	44.18
05-01-2022 00:00:00	42.02
06-01-2022 00:00:00	0.00
07-01-2022 00:00:00	0.00
08-01-2022 00:00:00	0.00
09-01-2022 00:00:00	0.00
10-01-2022 00:00:00	0.00
11-01-2022 00:00:00	0.00
12-01-2022 00:00:00	0.00
13-01-2022 00:00:00	13.63
14-01-2022 00:00:00	45.00
15-01-2022 00:00:00	44.98
16-01-2022 00:00:00	43.18
17-01-2022 00:00:00	44.44
18-01-2022 00:00:00	43.79
19-01-2022 00:00:00	43.50
20-01-2022 00:00:00	43.65
21-01-2022 00:00:00	43.95
22-01-2022 00:00:00	43.52
23-01-2022 00:00:00	43.56
24-01-2022 00:00:00	42.89
25-01-2022 00:00:00	38.52
26-01-2022 00:00:00	43.95
27-01-2022 00:00:00	44.14
28-01-2022 00:00:00	43.40
29-01-2022 00:00:00	44.27
30-01-2022 00:00:00	44.08
31-01-2022 00:00:00	43.79



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : STACK 50 IPH Boiler
 From Date : 01-12-2021 00:00:00
 To Date : 31-12-2021 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

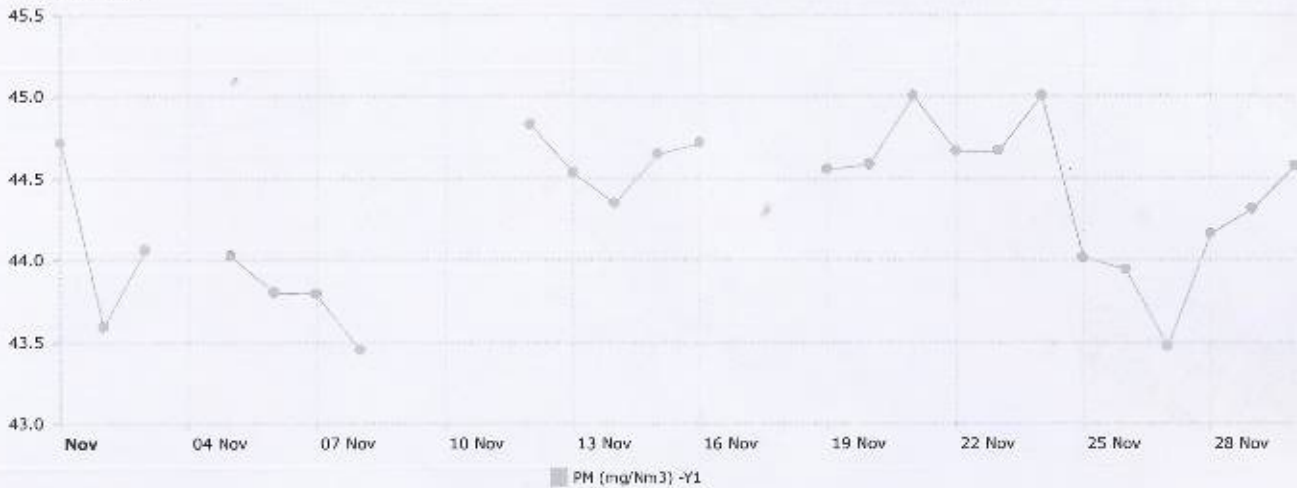
Parameter	PM	
Unit	mg/Nm3	
Limit	0.00 - 115.00	
01-12-2021 00:00:00	44.45	<
02-12-2021 00:00:00	44.59	<
03-12-2021 00:00:00	44.45	
05-12-2021 00:00:00	43.98	<
09-12-2021 00:00:00	43.82	<
10-12-2021 00:00:00	44.10	<
11-12-2021 00:00:00	44.38	<
12-12-2021 00:00:00	44.37	<
13-12-2021 00:00:00	44.27	<
14-12-2021 00:00:00	44.29	
15-12-2021 00:00:00	44.69	
16-12-2021 00:00:00	44.64	
17-12-2021 00:00:00	44.48	
18-12-2021 00:00:00	44.60	
19-12-2021 00:00:00	44.65	
20-12-2021 00:00:00	44.67	<
21-12-2021 00:00:00	44.70	<
22-12-2021 00:00:00	44.63	<
23-12-2021 00:00:00	44.68	
24-12-2021 00:00:00	44.58	
25-12-2021 00:00:00	44.64	<
27-12-2021 00:00:00	44.16	<
28-12-2021 00:00:00	44.34	<
29-12-2021 00:00:00	44.19	
30-12-2021 00:00:00	44.25	
31-12-2021 00:00:00	44.28	



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : STACK 50 TPH Boiler
 From Date : 01-11-2021 00:00:00
 To Date : 30-11-2021 15:40:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

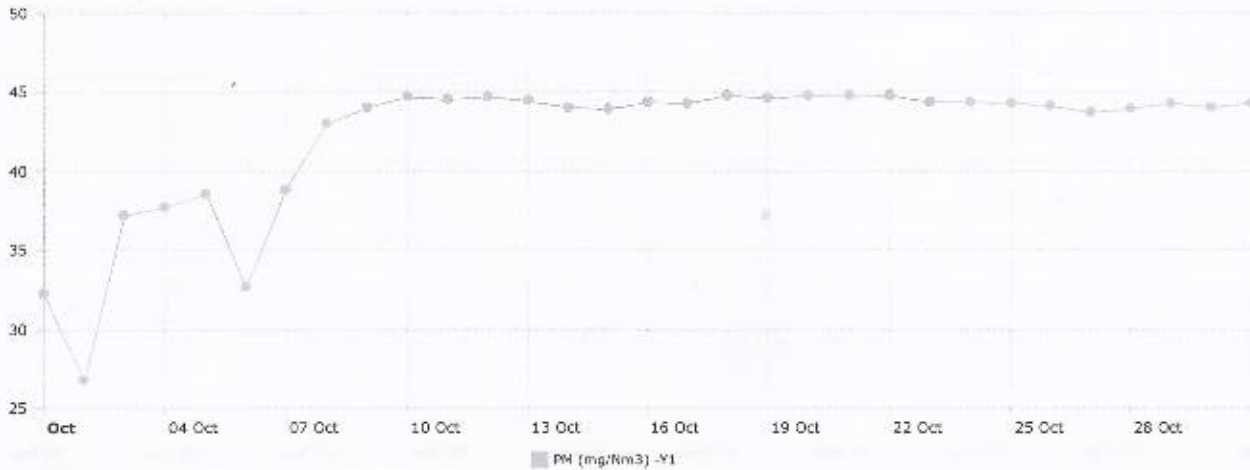
Parameter	PM	
Unit	mg/Nm3	
Limit	0.00 - 115.00	
01-11-2021 00:00:00	44.72	<
02-11-2021 00:00:00	43.59	<
03-11-2021 00:00:00	44.06	<
05-11-2021 00:00:00	44.03	<
06-11-2021 00:00:00	43.80	<
07-11-2021 00:00:00	43.79	<
08-11-2021 00:00:00	43.45	<
12-11-2021 00:00:00	44.83	<
13-11-2021 00:00:00	44.53	<
14-11-2021 00:00:00	44.35	<
15-11-2021 00:00:00	44.65	<
16-11-2021 00:00:00	44.72	<
19-11-2021 00:00:00	44.56	<
20-11-2021 00:00:00	44.58	<
21-11-2021 00:00:00	45.00	<
22-11-2021 00:00:00	44.67	<
23-11-2021 00:00:00	44.67	<
24-11-2021 00:00:00	45.00	<
25-11-2021 00:00:00	44.02	<
26-11-2021 00:00:00	43.94	<
27-11-2021 00:00:00	43.47	<
28-11-2021 00:00:00	44.16	<
29-11-2021 00:00:00	44.31	<
30-11-2021 00:00:00	44.57	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : STACK 50 TPH Boiler
 From Date : 01-10-2021 00:00:00
 To Date : 31-10-2021 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

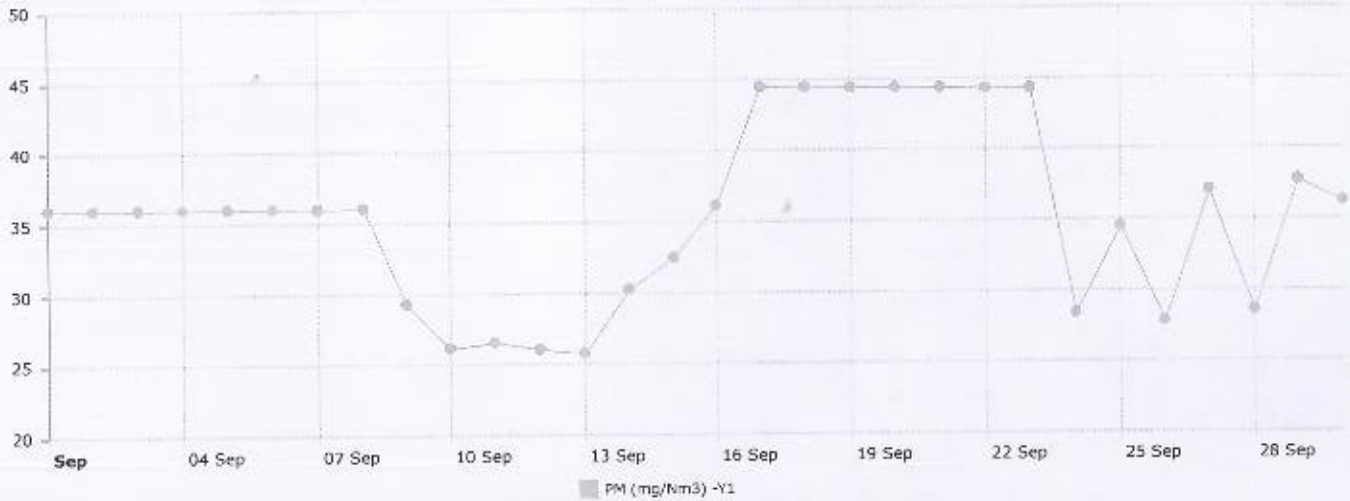
Unit	Parameter	PM	mg/Nm ³
Limit		0.00 - 115.00	
	01-10-2021 00:00:00	32.22	<
	02-10-2021 00:00:00	26.79	<
	03-10-2021 00:00:00	37.23	<
	04-10-2021 00:00:00	37.69	<
	05-10-2021 00:00:00	38.56	<
	06-10-2021 00:00:00	32.67	<
	07-10-2021 00:00:00	38.84	<
	08-10-2021 00:00:00	43.03	<
	09-10-2021 00:00:00	44.00	<
	10-10-2021 00:00:00	44.72	<
	11-10-2021 00:00:00	44.55	<
	12-10-2021 00:00:00	44.71	<
	13-10-2021 00:00:00	44.48	<
	14-10-2021 00:00:00	44.03	<
	15-10-2021 00:00:00	43.92	<
	16-10-2021 00:00:00	44.32	<
	17-10-2021 00:00:00	44.30	<
	18-10-2021 00:00:00	44.79	<
	19-10-2021 00:00:00	44.59	<
	20-10-2021 00:00:00	44.80	<
	21-10-2021 00:00:00	44.78	<
	22-10-2021 00:00:00	44.75	<
	23-10-2021 00:00:00	44.34	<
	24-10-2021 00:00:00	44.32	<
	25-10-2021 00:00:00	44.31	<
	26-10-2021 00:00:00	44.09	<
	27-10-2021 00:00:00	43.67	<
	28-10-2021 00:00:00	43.98	<
	29-10-2021 00:00:00	44.25	<
	30-10-2021 00:00:00	44.02	<
	31-10-2021 00:00:00	44.27	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Rangapur Village., Pebburu Mandal, (TELANGANA)
 Station Name : STACK 50 TPH Boiler
 From Date : 01-09-2021 00:00:00
 To Date : 30-09-2021 23:59:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

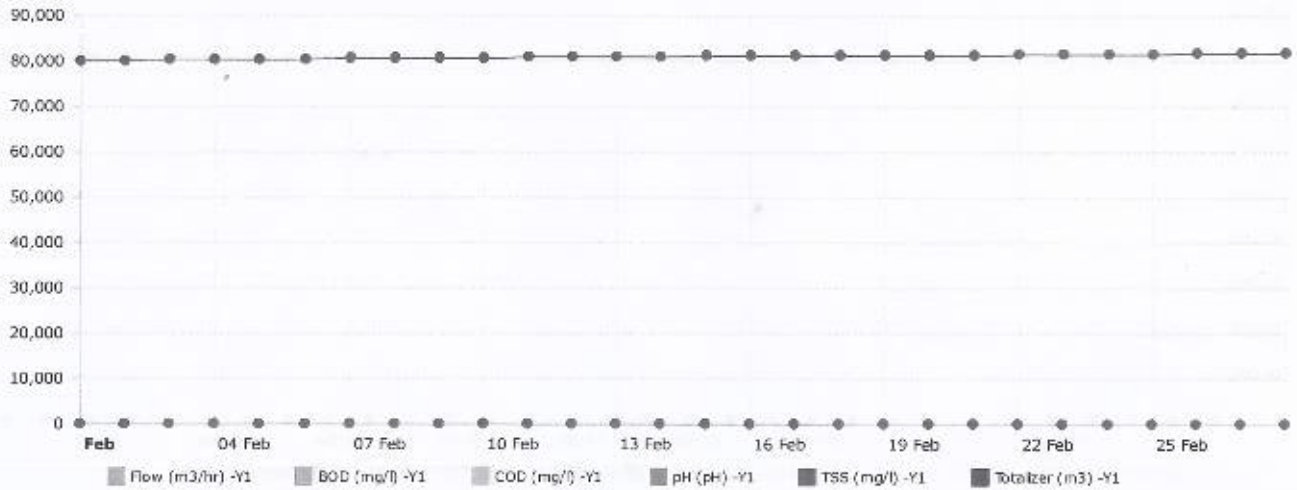
Parameter	PM	mg/Nm3	Limit
01-09-2021 00:00:00	36.00	<	0.00 - 100.00
02-09-2021 00:00:00	36.00	<	
03-09-2021 00:00:00	36.00	<	
04-09-2021 00:00:00	36.00	<	
05-09-2021 00:00:00	36.00	<	
06-09-2021 00:00:00	36.00	<	
07-09-2021 00:00:00	36.00	<	
08-09-2021 00:00:00	36.00	<	
09-09-2021 00:00:00	29.30	<	
10-09-2021 00:00:00	26.18	<	
11-09-2021 00:00:00	26.50	<	
12-09-2021 00:00:00	26.00	<	
13-09-2021 00:00:00	25.71	<	
14-09-2021 00:00:00	30.23	<	
15-09-2021 00:00:00	32.50	<	
16-09-2021 00:00:00	36.12	<	
17-09-2021 00:00:00	44.44	<	
18-09-2021 00:00:00	44.44	<	
19-09-2021 00:00:00	44.40	<	
20-09-2021 00:00:00	44.38	<	
21-09-2021 00:00:00	44.34	<	
22-09-2021 00:00:00	44.25	<	
23-09-2021 00:00:00	44.26	<	
24-09-2021 00:00:00	28.39	<	
25-09-2021 00:00:00	34.45	<	
26-09-2021 00:00:00	27.84	<	
27-09-2021 00:00:00	37.02	<	
28-09-2021 00:00:00	28.55	<	
29-09-2021 00:00:00	37.69	<	
30-09-2021 00:00:00	36.20	<	



Historical Data



Plant Name : Allied Blenders and Distillers Pvt ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : ETP OUTLET
 From Date : 01-02-2022 00:00:00
 To Date : 28-02-2022 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

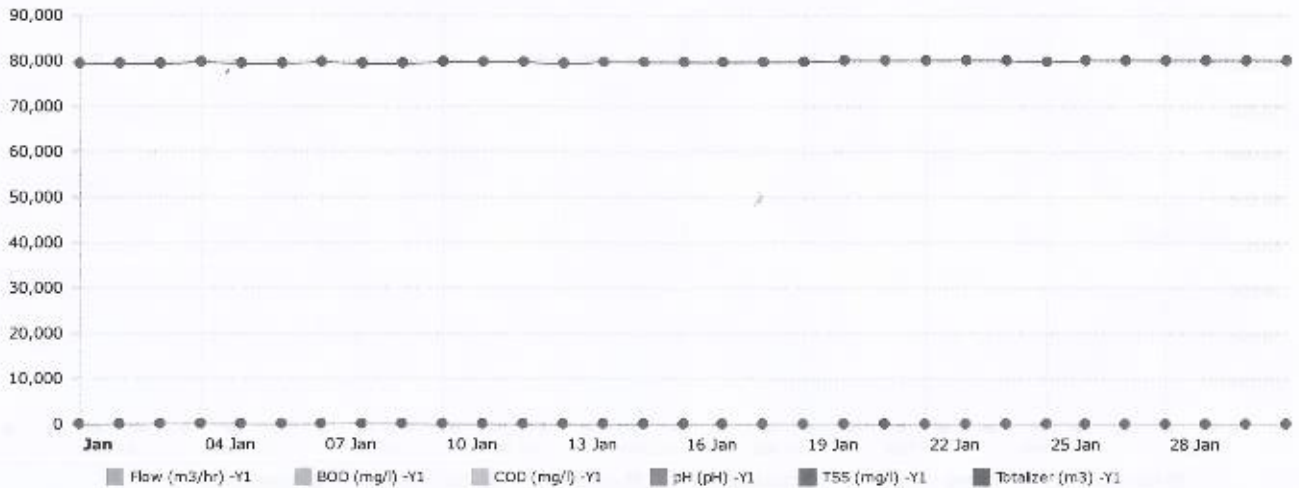
Parameter	Flow	BOD	COD	pH	TSS	Totalizer			
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3			
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00			
01-02-2022 00:00:00	1.82	1.50	3.79	H	6.90	10.98	H	80073.57	<
02-02-2022 00:00:00	2.54	0.00	0.62		6.90	0.66		80130.68	<
03-02-2022 00:00:00	3.06	0.00	0.66		6.90	0.69		80183.65	<
04-02-2022 00:00:00	3.32	0.00	0.67		6.90	0.68		80267.34	<
05-02-2022 00:00:00	3.64	0.00	0.66		6.90	0.67		80291.78	<
06-02-2022 00:00:00	1.47	0.00	0.65		6.90	0.66		80408.89	<
07-02-2022 00:00:00	2.41	0.00	0.63		6.90	0.65		80462.41	<
08-02-2022 00:00:00	3.52	0.00	0.61		6.90	0.65		80533.70	<
09-02-2022 00:00:00	2.89	0.00	0.62		6.90	0.65		80611.61	<
10-02-2022 00:00:00	3.81	0.00	0.61		6.90	0.66		80688.68	<
11-02-2022 00:00:00	2.46	0.00	0.63		6.90	0.66		80759.06	<
12-02-2022 00:00:00	3.34	0.00	0.64		6.90	0.67		80830.62	<
13-02-2022 00:00:00	2.59	0.00	0.66		6.90	0.67		80895.94	<
14-02-2022 00:00:00	4.70	0.00	0.65		6.90	0.66		80978.48	<
15-02-2022 00:00:00	3.64	0.00	0.63		6.90	0.65		81078.86	<
16-02-2022 00:00:00	1.12	0.00	0.65		6.90	0.68		81148.46	<
17-02-2022 00:00:00	1.30	0.00	0.64		6.90	0.68		81156.58	<
18-02-2022 00:00:00	2.84	0.00	0.64		6.90	0.67		81216.25	<
19-02-2022 00:00:00	2.90	0.00	0.64		6.90	0.67		81227.64	<
20-02-2022 00:00:00	2.35	0.00	0.65		6.90	0.68		81350.11	<
21-02-2022 00:00:00	2.98	0.00	0.65		6.90	0.66		81350.60	<
22-02-2022 00:00:00	2.27	0.00	0.64		6.90	0.67		81473.13	<
23-02-2022 00:00:00	1.94	0.00	0.64		6.90	0.66		81523.02	<
24-02-2022 00:00:00	1.43	0.00	0.65		6.90	0.68		81564.71	<
25-02-2022 00:00:00	3.37	0.00	0.66		6.90	0.69		81623.48	<
26-02-2022 00:00:00	4.00	0.00	0.67		6.90	0.69		81711.29	<
27-02-2022 00:00:00	2.10	0.00	0.65		6.90	0.67		81786.02	<
28-02-2022 00:00:00	5.32	0.00	0.66		6.90	0.67		81874.07	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : ETP OUTLET
 From Date : 01-01-2022 00:00:00
 To Date : 31-01-2022 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

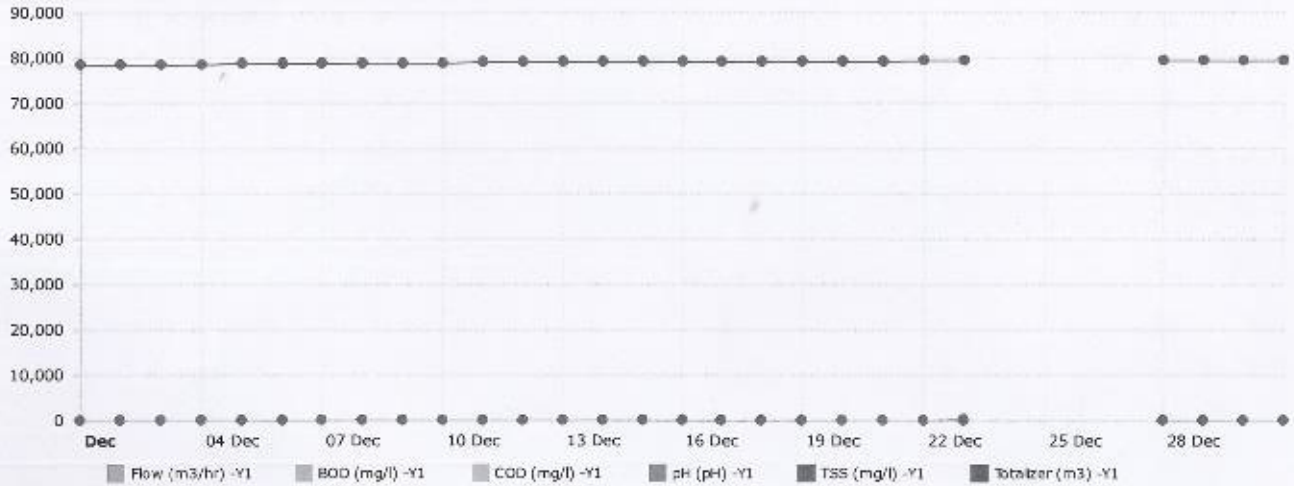
Parameter	Flow	BOD	COD	pH	TSS	Totalizer	
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3	
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00	
01-01-2022 00:00:00	1.09	0.00	0.62	6.90	0.63	79453.59	<
02-01-2022 00:00:00	1.02	0.00	0.62	6.90	0.63	79478.88	<
03-01-2022 00:00:00	2.43	0.00	0.67	6.90	1.15	79526.56	<
04-01-2022 00:00:00	1.44	0.00	0.64	6.90	0.86	79569.33	<
05-01-2022 00:00:00	0.63	0.00	0.67	6.90	1.35	79514.78	<
06-01-2022 00:00:00	0.09	0.00	0.65	6.90	0.71	79475.22	<
07-01-2022 00:00:00	0.00	0.00	0.66	6.90	0.70	79600.77	<
08-01-2022 00:00:00	0.00	0.00	0.64	6.90	0.85	79541.89	<
09-01-2022 00:00:00	0.00	0.00	0.65	6.90	0.71	79538.96	<
10-01-2022 00:00:00	0.14	0.00	0.65	6.90	0.71	79602.67	<
11-01-2022 00:00:00	0.79	0.00	0.64	6.90	0.70	79606.38	<
12-01-2022 00:00:00	0.35	0.00	0.64	6.90	0.68	79622.62	<
13-01-2022 00:00:00	0.21	0.00	0.63	6.90	0.79	79450.33	<
14-01-2022 00:00:00	0.66	0.00	0.67	6.90	0.69	79638.13	<
15-01-2022 00:00:00	1.20	0.00	0.64	6.90	0.72	79665.16	<
16-01-2022 00:00:00	1.44	0.45	1.65	6.90	0.92	79688.28	<
17-01-2022 00:00:00	2.17	0.00	0.64	6.90	0.71	79736.23	<
18-01-2022 00:00:00	2.56	0.03	0.71	6.90	0.69	79787.59	<
19-01-2022 00:00:00	1.54	0.90	2.58	6.90	0.70	79834.39	<
20-01-2022 00:00:00	0.01	0.00	0.63	6.90	0.69	79860.87	<
21-01-2022 00:00:00	0.00	0.00	0.62	6.90	0.70	79860.99	<
22-01-2022 00:00:00	0.01	0.00	0.64	6.90	1.09	79861.19	<
23-01-2022 00:00:00	0.19	0.00	0.64	6.90	0.71	79863.59	<
24-01-2022 00:00:00	0.03	2.68	6.39	6.90	0.70	79866.26	<
25-01-2022 00:00:00	0.03	2.66	6.33	6.90	4.18	79807.17	<
26-01-2022 00:00:00	0.06	0.00	0.66	6.90	1.48	79868.38	<
27-01-2022 00:00:00	0.06	0.00	0.63	6.90	1.46	79869.95	<
28-01-2022 00:00:00	1.04	1.67	4.21	6.90	0.97	79875.13	<
29-01-2022 00:00:00	2.37	0.00	0.65	6.90	1.49	79929.54	<
30-01-2022 00:00:00	1.71	0.00	0.66	6.90	0.70	79972.25	<
31-01-2022 00:00:00	2.55	0.00	0.65	6.90	0.69	80019.21	<



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Pebberu Mandal, (TELANGANA)
 Station Name : ETP OUTLET
 From Date : 01-12-2021 00:00:00
 To Date : 31-12-2021 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

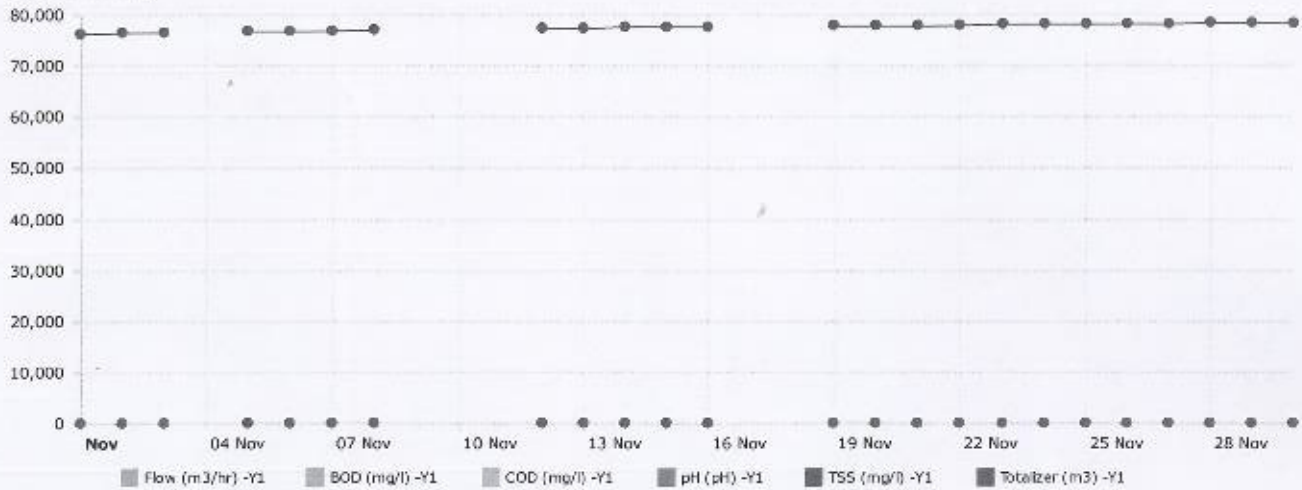
Parameter	Flow	BOD	COD	pH	TSS	Totalizer								
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3								
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00								
01-12-2021 00:00:00	2.65	14.91	32.82	6.50	3.10	78431.38	<							
02-12-2021 00:00:00	3.41	15.89	34.89	6.50	8.53	78507.61	<							
03-12-2021 00:00:00	2.83	31.69	53.13	6.50	25.32	78580.10	<							
04-12-2021 00:00:00	2.07	35.60	35.28	6.50	23.54	78583.56	<							
05-12-2021 00:00:00	1.92	35.60	35.93	6.50	114.97	78681.35	<							
06-12-2021 00:00:00	2.02	35.61	37.84	6.50	124.70	78737.56	<							
07-12-2021 00:00:00	2.44	35.59	35.15	6.50	18.76	78789.36	<							
08-12-2021 00:00:00	2.33	35.61	36.68	6.50	23.44	78755.26	<							
09-12-2021 00:00:00	0.27	<	35.61	<	38.99	<	78881.45	<						
10-12-2021 00:00:00	1.78	<	35.60	<	25.61	<	6.50	<	78904.99	<				
11-12-2021 00:00:00	2.60	<	35.61	<	23.91	<	6.50	<	134.15	<	78960.79	<		
12-12-2021 00:00:00	1.14	<	35.60	<	24.67	<	6.50	<	119.58	<	79006.57	<		
13-12-2021 00:00:00	2.36	<	35.61	<	24.60	<	6.50	<	119.69	<	79045.70	<		
14-12-2021 00:00:00	1.63	<	35.60	<	26.33	<	6.50	<	117.79	H	79081.23	<		
15-12-2021 00:00:00	0.05	<	32.97	<	50.60	H	6.50	<	70.52	H	79100.45	<		
16-12-2021 00:00:00	0.00	<	63.81	<	133.35	H	6.50	<	50.21	<	79100.98	<		
17-12-2021 00:00:00	0.02	<	72.13	<	150.46	H	6.50	<	110.74	H	79101.40	<		
18-12-2021 00:00:00	1.09	<	56.70	<	118.85	H	6.50	<	103.01	H	79110.61	<		
19-12-2021 00:00:00	1.63	<	65.20	<	136.57	H	6.50	<	26.57	<	79155.64	<		
20-12-2021 00:00:00	2.29	<	65.42	<	136.86	H	6.50	<	33.16	<	79190.50	<		
21-12-2021 00:00:00	2.96	<	67.44	<	141.08	<	H	6.50	<	32.51	<	79241.90	<	
22-12-2021 00:00:00	0.00	<	70.39	<	146.90	<	H	6.50	<	16.71	<	79267.46	<	
23-12-2021 00:00:00	2.20	<	60.81	<	155.43	<	H	6.50	<	52.42	<	79271.07	<	
28-12-2021 00:00:00	0.00	<	3.36	<	7.87	<	H	6.82	<	62.23	<	HS	79315.50	<
29-12-2021 00:00:00	1.54	<	4.75	<	10.91	<	6.90	<	48.34	H	79327.99	<		
30-12-2021 00:00:00	2.52	<	3.18	<	7.43	<	H	6.90	<	11.58	H	79324.81	<	
31-12-2021 00:00:00	1.26	<	0.00	<	0.60	<	6.90	<	0.92	<	79426.45	<		



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Raagapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : ETP OUTLET
 From Date : 01-11-2021 00:00:00
 To Date : 30-11-2021 15:42:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

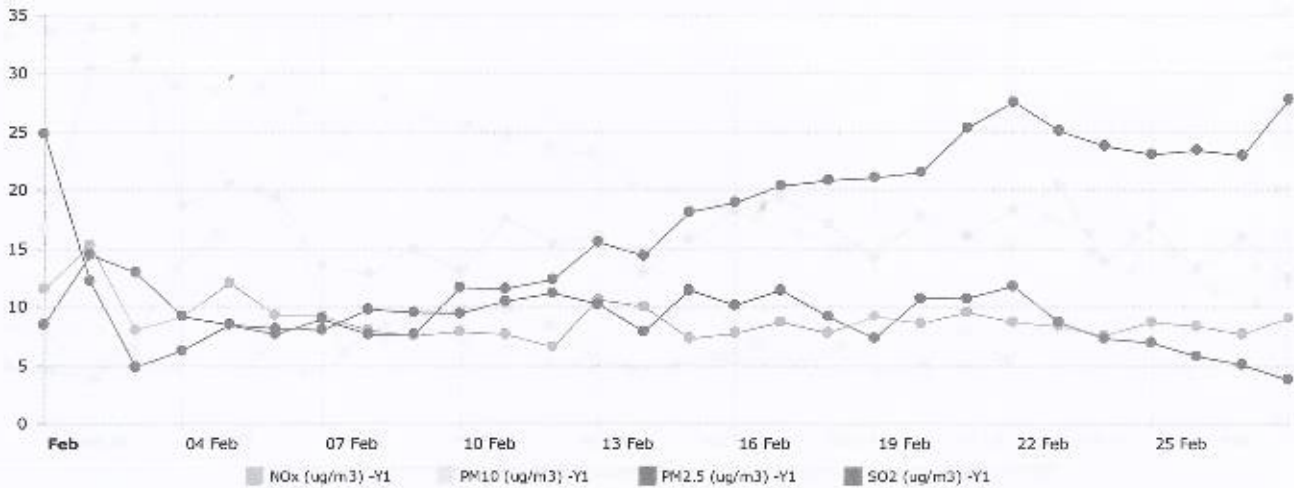
Parameter	Flow	BOD	COD	pH	TSS	Totalizer						
Unit	m3/hr	mg/l	mg/l	pH	mg/l	m3						
Limit	0.00 - 0.00	0.00 - 100.00	0.00 - 100.00	5.50 - 8.50	0.00 - 100.00	0.00 - 0.00						
01-11-2021 00:00:00	1.93	5.53	12.67	0.00	L	66.62	76284.21	<				
02-11-2021 00:00:00	4.78	4.87	11.37	0.00	L	66.18	76369.73	<				
03-11-2021 00:00:00	3.90	5.85	13.29	0.00	L	56.35	76451.88	<				
05-11-2021 00:00:00	5.12	<	4.29	<	10.16	<	0.00	<L	82.22	<H	76702.10	<
06-11-2021 00:00:00	3.82	5.16	11.96	0.00	L	63.79	76774.77	<				
07-11-2021 00:00:00	3.23	5.47	12.63	0.00	L	66.60	76868.24	<				
08-11-2021 00:00:00	5.06	5.95	13.52	0.00	L	57.20	76942.64	<				
12-11-2021 00:00:00	4.95	<	3.50	<	10.75	<	6.50	<	73.62	<H	77356.39	<
13-11-2021 00:00:00	2.73	3.52	11.06	6.50	66.77	H	77397.88	<				
14-11-2021 00:00:00	1.91	3.53	13.80	6.50	62.19	H	77461.06	<				
15-11-2021 00:00:00	2.57	3.52	12.18	6.50	68.44	H	77462.13	<				
16-11-2021 00:00:00	3.31	3.52	13.41	6.50	68.67		77481.89	<				
19-11-2021 00:00:00	2.73	<	7.09	<	15.94	<	6.50	<	86.71	<H	77802.01	<
20-11-2021 00:00:00	2.23	6.71	15.28	6.50	70.67	H	77842.64	<				
21-11-2021 00:00:00	1.28	8.53	19.07	6.50	74.75	H	77886.95	<				
22-11-2021 00:00:00	3.06	8.00	17.79	6.50	88.79	H	77933.01	<				
23-11-2021 00:00:00	3.80	<	8.74	<	15.06	<	6.50	<	82.23	<H	78032.06	<
24-11-2021 00:00:00	1.72	11.81	26.77	6.50	92.05	H	78074.32	<				
25-11-2021 00:00:00	0.26	13.24	19.06	6.50	89.20	H	78038.72	<				
26-11-2021 00:00:00	3.03	12.49	28.62	6.50	76.24	H	78131.27	<				
27-11-2021 00:00:00	2.54	8.13	18.27	6.50	64.66	H	78086.85	<				
28-11-2021 00:00:00	2.32	10.18	22.51	6.50	41.37		78252.24	<				
29-11-2021 00:00:00	1.96	11.38	25.19	6.50	66.98	H	78314.22	<				
30-11-2021 00:00:00	3.12	10.85	23.95	6.50	91.83	H	78271.84	<				



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : AAQMS
 From Date : 01-02-2022 00:00:00
 To Date : 28-02-2022 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny.
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

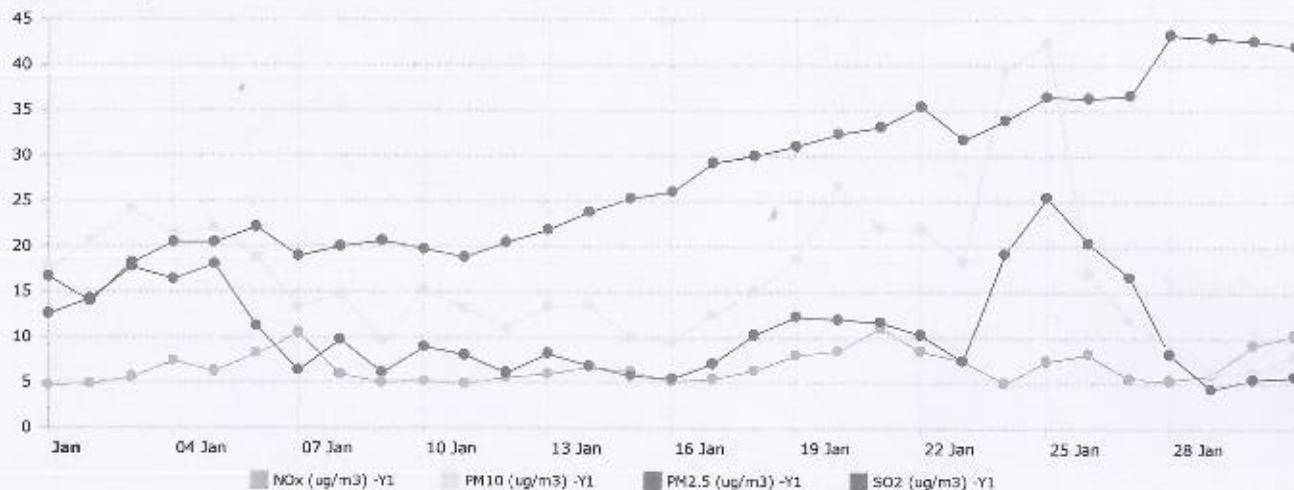
Parameter	NOx	PM10	PM2.5	SO2
Unit	ug/m3	ug/m3	ug/m3	ug/m3
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00
01-02-2022 00:00:00	11.50	16.71	8.47	24.85
02-02-2022 00:00:00	15.35	30.48	14.44	12.26
03-02-2022 00:00:00	7.98	31.18	12.96	4.82
04-02-2022 00:00:00	9.18	18.71	9.16	6.22
05-02-2022 00:00:00	11.99	20.49	8.49	8.43
06-02-2022 00:00:00	9.34	19.44	8.13	7.68
07-02-2022 00:00:00	9.21	13.60	8.07	8.99
08-02-2022 00:00:00	7.99	12.84	9.84	7.68
09-02-2022 00:00:00	7.52	15.02	9.56	7.67
10-02-2022 00:00:00	7.90	13.12	9.46	11.69
11-02-2022 00:00:00	7.65	17.56	10.51	11.52
12-02-2022 00:00:00	6.59	15.28	11.24	12.37
13-02-2022 00:00:00	10.56	16.16	10.27	15.59
14-02-2022 00:00:00	10.01	12.99	7.95	14.33
15-02-2022 00:00:00	7.32	15.81	11.47	18.12
16-02-2022 00:00:00	7.78	18.21	10.18	18.92
17-02-2022 00:00:00	8.71	19.44	11.43	20.36
18-02-2022 00:00:00	7.73	17.03	9.22	20.81
19-02-2022 00:00:00	9.20	14.17	7.36	21.07
20-02-2022 00:00:00	8.63	17.80	10.70	21.62
21-02-2022 00:00:00	9.54	16.09	10.78	25.35
22-02-2022 00:00:00	8.77	18.27	11.77	27.62
23-02-2022 00:00:00	8.41	20.35	8.71	25.07
24-02-2022 00:00:00	7.55	13.74	7.35	23.84
25-02-2022 00:00:00	8.70	17.11	6.96	23.15
26-02-2022 00:00:00	8.33	13.31	5.73	23.51
27-02-2022 00:00:00	7.65	16.04	5.02	23.01
28-02-2022 00:00:00	9.04	12.51	3.77	27.76



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No. 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name AAQMS
 From Date : 01-01-2022 00:00:00
 To Date : 31-01-2022 23:55:00
 Interval : Daily
 Function Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny.
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

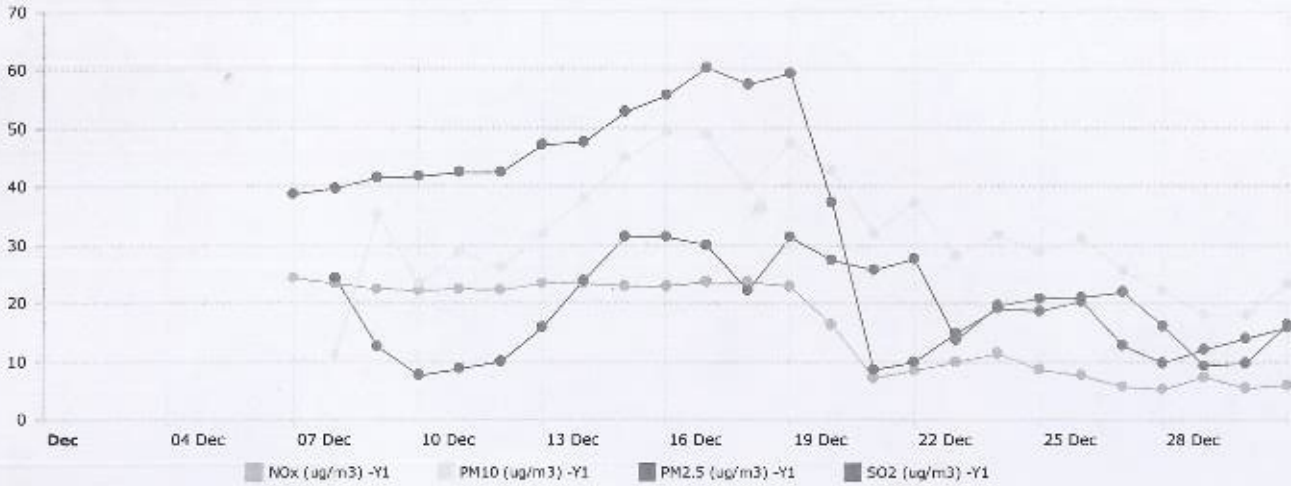
Parameter	NOx	PM10	PM2.5	SO2	
Unit	ug/m ³	ug/m ³	ug/m ³	ug/m ³	
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00	
01-01-2022 00:00:00	4.63	17.57	12.54	16.64	
02-01-2022 00:00:00	4.89	20.63	14.25	14.00	
03-01-2022 00:00:00	5.66	24.04	17.66	18.14	
04-01-2022 00:00:00	7.44	21.31	16.32	20.48	
05-01-2022 00:00:00	6.23	22.16	18.01	20.40	
06-01-2022 00:00:00	8.25	18.84	11.16	22.10	
07-01-2022 00:00:00	10.40	13.29	6.31	18.96	
08-01-2022 00:00:00	5.88	14.69	9.64	20.06	
09-01-2022 00:00:00	4.94	9.57	6.05	20.65	
10-01-2022 00:00:00	5.21	15.22	9.00	19.72	
11-01-2022 00:00:00	4.80	13.17	7.97	18.72	
12-01-2022 00:00:00	5.60	11.12	6.02	20.51	
13-01-2022 00:00:00	5.87	13.31	8.11	21.87	
14-01-2022 00:00:00	6.61	13.45	6.77	23.76	
15-01-2022 00:00:00	6.23	9.96	5.76	25.31	
16-01-2022 00:00:00	5.20	9.61	5.42	26.11	
17-01-2022 00:00:00	5.50	12.42	7.18	29.21	
18-01-2022 00:00:00	6.39	14.97	10.36	30.04	
19-01-2022 00:00:00	8.10	18.64	12.20	31.09	
20-01-2022 00:00:00	8.48	26.60	12.02	32.38	
21-01-2022 00:00:00	10.99	21.98	11.67	33.12	
22-01-2022 00:00:00	8.54	21.99	10.24	35.39	HSB
23-01-2022 00:00:00	7.41	18.39	7.39	31.76	
24-01-2022 00:00:00	4.97	39.57	19.26	35.99	
25-01-2022 00:00:00	7.44	42.46	25.39	36.54	
26-01-2022 00:00:00	8.15	16.93	20.47	36.42	BHS
27-01-2022 00:00:00	5.45	11.94	16.69	36.64	
28-01-2022 00:00:00	5.23	8.80	8.15	43.37	
29-01-2022 00:00:00	5.87	6.11	4.33	42.97	H
30-01-2022 00:00:00	9.23	6.25	5.51	42.66	
31-01-2022 00:00:00	10.31	7.98	5.78	42.17	



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : AAQMS
 From Date : 01-12-2021 00:00:00
 To Date : 31-12-2021 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny.
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

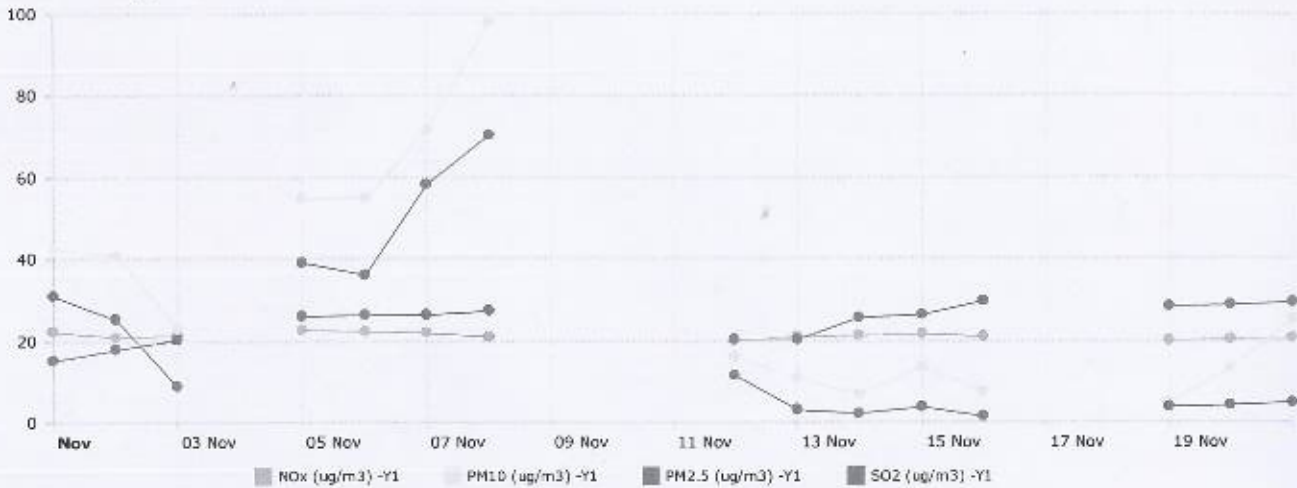
Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
07-12-2021 00:00:00	24.20	<					38.70	<
08-12-2021 00:00:00	23.33		11.16	<	24.33		39.59	
09-12-2021 00:00:00	22.31	<	35.22	<	12.59	<	41.38	<
10-12-2021 00:00:00	22.18	<	23.25	<	7.55	<	41.69	<
11-12-2021 00:00:00	22.50	<	28.84	<	8.70	<	42.54	<
12-12-2021 00:00:00	22.11	<	26.18	<	9.79	<	42.50	<
13-12-2021 00:00:00	23.39		31.91		15.89		47.22	
14-12-2021 00:00:00	23.43		38.05		23.82		47.69	
15-12-2021 00:00:00	22.77		44.74		31.30		52.82	
16-12-2021 00:00:00	22.89		49.37		31.41		55.70	
17-12-2021 00:00:00	23.61		48.80		29.98		60.41	H
18-12-2021 00:00:00	23.52		39.91		22.10		57.48	H
19-12-2021 00:00:00	22.95		47.27		31.43		59.35	H
20-12-2021 00:00:00	16.37		42.62		27.27		37.34	
21-12-2021 00:00:00	7.00		32.17		25.61		8.45	
22-12-2021 00:00:00	8.40		37.30		27.65		9.90	
23-12-2021 00:00:00	9.81		28.32		13.65		14.78	
24-12-2021 00:00:00	11.23		31.47		19.56		18.99	
25-12-2021 00:00:00	8.43		28.73		20.85		18.72	
26-12-2021 00:00:00	7.59		31.12		20.86		20.16	
27-12-2021 00:00:00	5.57	<	25.41	<	21.87	<	12.83	<
28-12-2021 00:00:00	5.26		22.06		15.95		9.73	
29-12-2021 00:00:00	7.41		17.97		9.27		12.12	
30-12-2021 00:00:00	5.47		17.98		9.74		13.84	
31-12-2021 00:00:00	5.85		23.12		16.34		15.78	



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
 Plant Address : Survey No: 692, Rangapur Village,, Peberu Mandal, (TELANGANA)
 Station Name : AAQMS
 From Date : 01-11-2021 00:00:00
 To Date : 30-11-2021 15:45:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

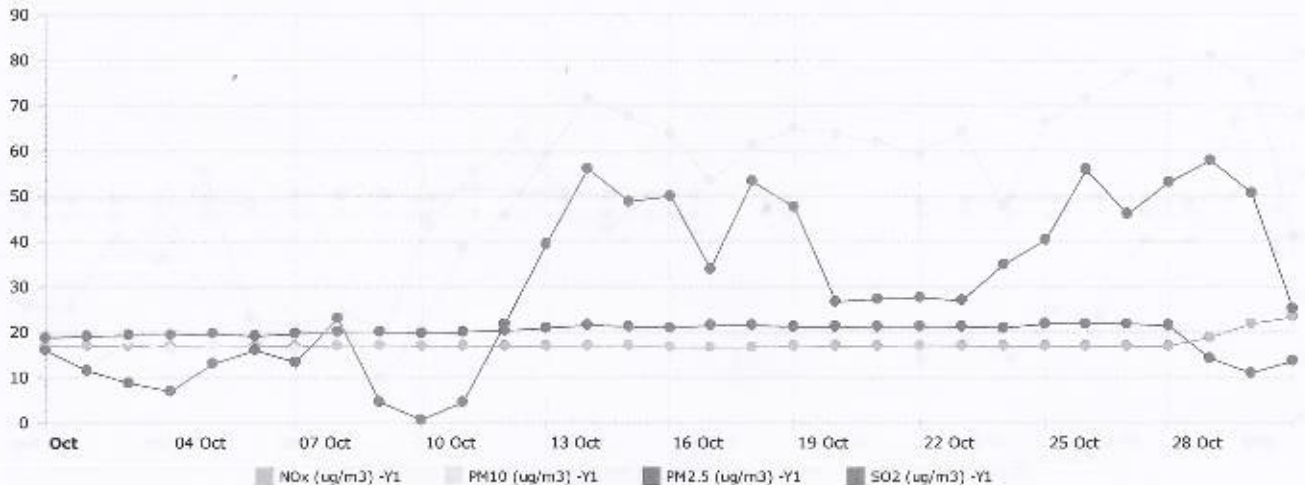
Parameter	NOx	PM10	PM2.5	SO2
Unit	ug/m3	ug/m3	ug/m3	ug/m3
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00
01-11-2021 00:00:00	22.18	42.38	30.92	15.24
02-11-2021 00:00:00	20.98	40.91	25.18	17.84
03-11-2021 00:00:00	21.09	22.97	8.69	20.31
05-11-2021 00:00:00	22.64	54.77	39.02	25.78
06-11-2021 00:00:00	22.16	54.93	36.16	26.10
07-11-2021 00:00:00	21.94	71.57	58.24	26.42
08-11-2021 00:00:00	20.79	97.94	70.48	27.36
12-11-2021 00:00:00	20.01	15.70	11.52	20.35
13-11-2021 00:00:00	20.98	10.84	3.07	20.29
14-11-2021 00:00:00	21.30	6.60	2.06	25.71
15-11-2021 00:00:00	21.58	13.51	3.86	26.33
16-11-2021 00:00:00	20.91	7.48	1.45	29.68
19-11-2021 00:00:00	20.02	4.88	3.68	28.26
20-11-2021 00:00:00	20.32	13.04	4.05	28.47
21-11-2021 00:00:00	20.64	25.39	4.75	29.25



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt ltd
 Plant Address : Survey No: 692, Rangapur Village., Peberu Mandal, (TELANGANA)
 Station Name : AAQMS
 From Date : 01-10-2021 00:00:00
 To Date : 31-10-2021 23:55:00
 Interval : Daily
 Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny,
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

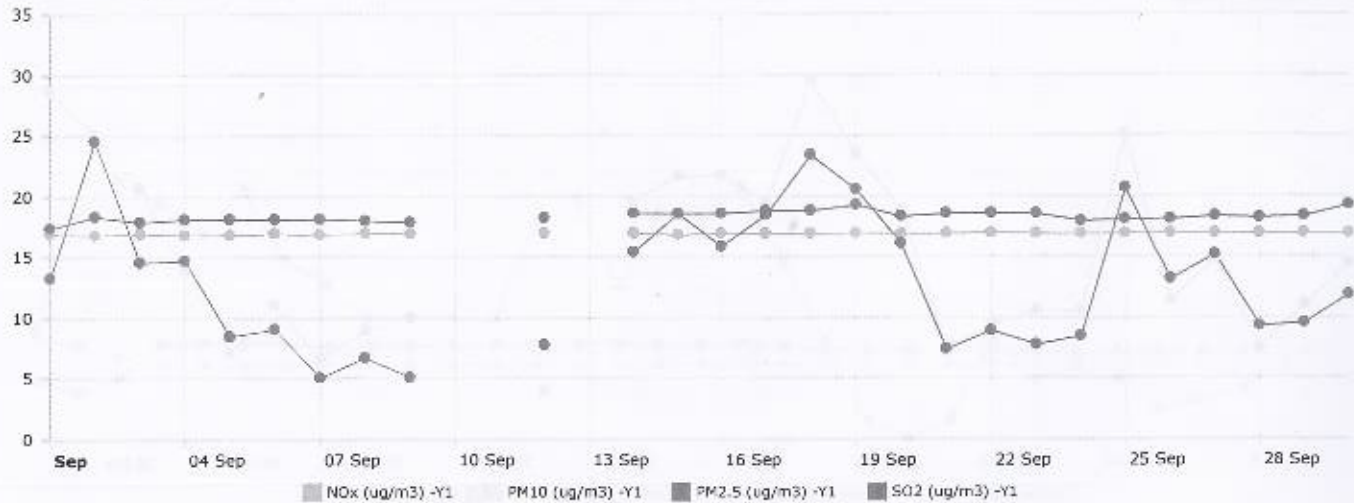
Parameter	NOx	PM10	PM2.5	SO2
Unit	ug/m3	ug/m3	ug/m3	ug/m3
Limit	0.00 - 80.00	0.00 - 100.00	0.00 - 60.00	0.00 - 80.00
01-10-2021 00:00:00	16.87	16.33	16.21	18.83
02-10-2021 00:00:00	16.92	11.78	11.59	19.08
03-10-2021 00:00:00	16.90	18.23	8.69	19.46
04-10-2021 00:00:00	16.88	15.94	6.89	19.50
05-10-2021 00:00:00	16.87	16.85	12.92	19.82
06-10-2021 00:00:00	16.86	16.38	15.95	19.18
07-10-2021 00:00:00	16.90	16.01	13.24	19.80
08-10-2021 00:00:00	16.85	23.03	23.02	20.10
09-10-2021 00:00:00	16.90	9.69	4.50	19.88
10-10-2021 00:00:00	16.91	20.18	0.51	19.68
11-10-2021 00:00:00	16.86	38.59	4.41	19.96
12-10-2021 00:00:00	16.85	45.88	21.93	20.40
13-10-2021 00:00:00	16.86	59.51	39.38	20.96
14-10-2021 00:00:00	16.86	71.59	55.94	21.37
15-10-2021 00:00:00	16.88	67.61	48.86	21.10
16-10-2021 00:00:00	16.81	63.67	49.85	20.88
17-10-2021 00:00:00	16.76	53.47	34.09	21.52
18-10-2021 00:00:00	16.79	61.17	53.43	21.58
19-10-2021 00:00:00	16.87	64.94	47.51	21.25
20-10-2021 00:00:00	16.91	63.57	26.75	21.23
21-10-2021 00:00:00	16.91	61.79	27.31	21.11
22-10-2021 00:00:00	16.89	59.26	27.45	21.09
23-10-2021 00:00:00	16.91	64.22	27.03	21.18
24-10-2021 00:00:00	16.97	47.43	34.75	21.06
25-10-2021 00:00:00	16.88	66.55	40.18	21.94
26-10-2021 00:00:00	16.92	71.52	55.69	21.83
27-10-2021 00:00:00	16.85	77.03	46.10	21.80
28-10-2021 00:00:00	16.94	75.53	53.15	21.54
29-10-2021 00:00:00	18.90	80.77	58.00	14.31
30-10-2021 00:00:00	21.73	75.84	50.62	10.92
31-10-2021 00:00:00	23.48	41.29	25.17	13.54



Historical Data

LOGO

Plant Name : Allied Blenders and Distillers Pvt Ltd
Plant Address : Survey No: 692, Rangapur Village., Pebberu Mandal. (TELANGANA)
Station Name : AAQMS
From Date : 01-09-2021 00:00:00
To Date : 30-09-2021 23:59:00
Interval : Daily
Function : Average



Legends : < - Average with less data, C - Calibration mode, M - Maintenance mode, S - Data under scrutiny.
 B - Bad data, H - High limit crossed, L - Low permissible limit crossed

Parameter	NOx		PM10		PM2.5		SO2	
Unit	ug/m3		ug/m3		ug/m3		ug/m3	
Limit	0.00 - 80.00		0.00 - 100.00		0.00 - 60.00		0.00 - 80.00	
01-09-2021 00:00:00	16.91	<	28.61	<	13.26	<	17.41	<
02-09-2021 00:00:00	16.83	<	24.97	<	24.59	<	18.32	<
03-09-2021 00:00:00	16.89	<	20.65	<	14.55	<	17.91	<
04-09-2021 00:00:00	16.84	<	13.88	<	14.66	<	18.11	<
05-09-2021 00:00:00	16.81	<	7.01	<	8.50	<	18.04	<
06-09-2021 00:00:00	16.88	<	11.02	<	9.02	<	18.03	<
07-09-2021 00:00:00	16.84	<	6.59	<	5.10	<	18.10	<
08-09-2021 00:00:00	16.92	<	8.97	<	6.71	<	17.96	<
09-09-2021 00:00:00	16.88	<	10.04	<	5.03	<	17.87	<
12-09-2021 00:00:00	16.94	<	4.04	<	7.78	<	18.22	<
14-09-2021 00:00:00	16.87	<	19.61	<	15.44	<	18.54	<
15-09-2021 00:00:00	16.85	<	21.62	<	18.57	<	18.58	<
16-09-2021 00:00:00	16.87	<	21.67	<	15.88	<	18.61	<
17-09-2021 00:00:00	16.87	<	19.52	<	18.45	<	18.74	<
18-09-2021 00:00:00	16.89	<	29.52	<	23.39	<	18.80	<
19-09-2021 00:00:00	16.90	<	23.53	<	20.59	<	19.28	<
20-09-2021 00:00:00	16.86	<	18.95	<	16.09	<	18.29	<
21-09-2021 00:00:00	16.94	<	7.48	<	7.41	<	18.59	<
22-09-2021 00:00:00	16.88	<	9.39	<	8.97	<	18.58	<
23-09-2021 00:00:00	16.87	<	10.61	<	7.80	<	18.51	<
24-09-2021 00:00:00	16.95	<	10.54	<	8.49	<	17.94	<
25-09-2021 00:00:00	16.90	<	25.08	<	20.67	<	18.08	<
26-09-2021 00:00:00	16.88	<	11.41	<	13.14	<	18.11	<
27-09-2021 00:00:00	16.88	<	14.74	<	15.19	<	18.32	<
28-09-2021 00:00:00	16.91	<	7.47	<	9.26	<	18.15	<
29-09-2021 00:00:00	16.89	<	11.00	<	9.49	<	18.32	<
30-09-2021 00:00:00	16.89	<	14.50	<	11.86	<	19.27	<

WATER CONSUMPTION DURING THE MONTH OF SEPTEMBER-21 TO FEBRUARY-22						
M/s Allied Blenders & Distillers Private Limited Rangapur Village, Pebbair Mandal Wanaparthy Dist.						
Month	Cooling Tower makeup	DM & Softner	Boiler feed	Domestic use	Process Use	Total Raw Water
Sep-21	33960	10020	2430	279	18090	64779
Oct-21	35588	10726	2356	285	18507	67462
Nov-21	27420	9090	1860	273	15390	54033
Dec-21	24986	9238	1922	282	15345	51773
Jan-22	24428	6262	1581	276	10602	43149
Feb-22	25396	8610	2436	249	13860	50551

All Units are in KLM

SPENTWASH, MEE & EFFLUENT WATER DETAILS DURING THE MONTH OF SEPTEMBER-21 TO FEBRUARY-22									
M/s Allied Blenders & Distillers Private Limited Rangapur Village, Pebbair Mandal Wanaparthy Dist.									
Month	MEE FEED	MEE CONDENSATE			MEE SYRUP	Effluent Water			
		Qty. Generated	Qty. Treated	Qty. Used in process		ETP FEED	Qty. Used for Ash quenching	Qty. Used for Cooling tower make up	RO REJECT
Sep-21	18448	15832	15832	15832	2625	7080	1960	4415	705
Oct-21	19856	17252	17252	17252	2604	7400	2702	3944	753
Nov-21	18040	15802	15802	15802	2238	7338	2134	4522	682
Dec-21	21258	18946	18946	18946	2312	7363	1033	5617	713
Jan-22	15268	13176	13176	13176	2042	7316	1422	5212	682
Feb-22	19109	16710	16710	16710	2399	6496	1895	4013	588

All Units are in KLM

**GOVERNMENT OF TELANGANA
ABSTRACT**

Irrigation & CAD Department – Industrial Water Supply – Permission to M/s Allied Blenders and Distillers Private Limited for drawl of 2760 KLPD from Krishna River – Orders – Issued.

IRRIGATION AND CAD (REFORMS) DEPARTMENT

G.O.Ms.No. 54

Dated: 09-05-2018

Read the following:

1. G.O.MS.No.53, I&CAD(Reforms) Department, Dt: 06-08-2016.
2. G.O.MS.No.62, I&CAD(Reforms) Department, Dt: 29-07-2017.
3. From the ENC(I), Lr.No.ENC(I)/DCE-I/OT1/AEE5/Shasta Bio/2017, dt: 19-01-2018.
4. From the Engineer-in-Chief (I) Lr.No.ENC(I)/DCE-I/OT1/ AEE5/ Shasta Bio /2017, dt: 12-04-2018

^^

ORDER:-

The Government vide reference 1st cited have accorded permission for drawl of 260 KL per day of water from Krishna River to M/s Allied Blenders and Distillers Private Limited. Similarly, in the reference 2nd cited the Government have accorded permission for drawl of 2500 KL per day from Krishna River to M/s Shasta Bio-Fuels Private Ltd., with a stipulated time period of 5 years at the same drawl point.

2. Further the Engineer-in-Chief (Irrigation) vide reference 3rd cited had informed that M/s Allied Blenders and Distillers Private Limited have communicated merger of M/s Shasta Bio-Fuels Private Ltd with M/s Tracstar Investments Pvt., Ltd., on 04.08.2016 by the order of Honourable High Court at Hyderabad and subsequently as per Order dated 06.04.2017 passed by the Hon'ble National Company Law Tribunal, Mumbai Bench with effect from the appointed dated i.e. 1st April, 2016, M/s Tracstar Investments Pvt., Ltd got demerged into Allied Blenders and Distillers Private Limited. As per the above M/s Shasta Bio-Fuels Private Ltd had demerged into M/s Allied Blenders and Distillers Private Limited.

3. In the reference 4th read above, the ENC (I), Hyderabad has further requested to accord permission for change of name i.e. M/s Shasta Bio-Fuels Private Ltd., to M/s Allied Blenders and Distillers Private Limited and permission to club both the agreements as a single agreement, and draw water within their allotted 2760 KL per day(260 KL +2500KL) instead of 2500KLPD. However, the firm has to obtain the renewal permission for drawl of 2760 KL per day after expiry of its time period of 5 years.

4. Government after careful examination of the proposal hereby accord permission to M/s Allied Blenders and Distillers Private Limited to draw 2760 KL per day of water from the Krishna River at the same point upto the period of 5 years as stipulated in G.O. 2nd read above. The firm has to obtain the renewal permission for drawl of 2760 KL per day after expiry of the time period of 5 years stipulated in the above G.O.

5. The Engineer-in-Chief (Irrigation), is directed to enter into Agreement afresh with M/s Allied Blenders and Distillers Private Limited to draw 2760 KL per day of water from the Krishna River at the same drawl point with the time frame as specified in G.O. 2nd read above duly closing the earlier two Agreements.

6. The Engineer-in-Chief (Irrigation), I&CAD Department, Hyderabad shall take further necessary action accordingly.

(BY ORDER AND IN THE NAME OF THE GOVERNOR OF TELANGANA)

**Dr. SHAILENDRA KUMAR JOSHI
SPECIAL CHIEF SECRETARY TO GOVERNMENT (FAC)**

To

The Engineer-in-Chief (Irrigation), I&CAD Department,
Jalasoudha, Errummanzil, Hyderabad.

The Collector & District Magistrate, Wanaparthy District.

Copy to:

The Commissioner of Industries, Chirag Ali Lane, Telangana State, Hyderabad.

The Pollution Control Board, Telangana State, Hyderabad.

The P.S. to Hon'ble Minister (Irrigation).

The P.S. to Special Chief Secretary to Government (FAC), I & CAD Department.

The P.S. to Secretary to Government, Energy Department.

The P.S. to Secretary to Government, Industries Department.

SF/ST (C.No.683/Reforms/2018).

//FORWARDED::BY ORDER//

SECTION OFFICER

ALLIED BLENDERS AND DISTILLERS PVT LTD

Rangapur(V), Pebbair(Madal), Wanaparathi(Dt.)

Occupational Health Surveillance Programme Attendance List

Sr. No.	Lab. No.	Emp ID	Contractor	Unit	Name	Gen	DOB	Work Area	Test Date
1	1	JBD-154	JAGABANDUDAS	Distillery	NIRANJAN BEHERA	Male	23/05/1997	Milling	12/03/2021
2	2	JBD-14	JAGABANDUDAS	Distillery	KADAM SHIVA NARAYAN	Male	21/04/1994	Excise	13/03/2021
3	3	JBD-268	JAGABANDUDAS	Distillery	SUDAM KULESIKA	Male	02/02/1996	Driver	12/03/2021
4	4	JBD-197	JAGABANDUDAS	Distillery	BUBU SING	Male	01/01/1999	Lab	12/03/2021
5	5	JBD-275	JAGABANDUDAS	Distillery	DHABALA KULESIKA	Male	18/05/2002	Fermentation	12/03/2021
6	6	JBD-196	JAGABANDUDAS	Distillery	HARIPADA SINGH	Male	13/09/1998	Lab	13/03/2021
7	7	JBD-04	JAGABANDUDAS	Distillery	PRABHAT GANGEI	Male	02/05/1994	Fermentation	13/03/2021
8	9	JBD-50	JAGABANDUDAS	Distillery	GUPTA MINYAKA	Male	01/01/1988	Fermentation	12/03/2021
9	10	JBD-274	JAGABANDUDAS	Distillery	MANIA KULESIKA	Male	01/01/1992	Milling	11/03/2021
10	11	JBD-271	JAGABANDUDAS	Distillery	DALAJA KULESIKA	Male	14/03/2001	House keeping	12/03/2021
11	12	JBD-289	JAGABANDUDAS	Distillery	RAGHUNATH BEHERA	Male	26/02/1994	Fermentation	11/03/2021
12	13	JBD-32	JAGABANDUDAS	Distillery	AJAYA MINYAKA	Male	05/03/1993	Fermentation	12/03/2021

13	14	JBD-311	JAGABANDUDAS	Distillery	BISHAL PREPEKA	Male	17/12/2001	Decanter	12/03/2021
14	15	JBD-290	JAGABANDUDAS	Distillery	NATABAR BEHERA	Male	01/08/1995	Distillation	11/03/2021
15	17	JBD-198	JAGABANDUDAS	Distillery	SANJAY BHUYAN	Male	24/06/1998	Distillation	11/03/2021
16	18	JBD-13	JAGABANDUDAS	Distillery	ARJU MINYAKA	Male	01/01/1994	Decanter	13/03/2021
17	19	JBD-40	JAGABANDUDAS	Distillery	KAMBU MANDINGA	Male	05/02/1990	Fermentation	12/03/2021
18	20	JBD-03	JAGABANDUDAS	Distillery	DIPAK GANGAI	Male	18/05/1997	Distillation	11/03/2021
19	21	JBD-270	JAGABANDUDAS	Distillery	JUJI KULESIKA	Male	16/02/2000	Driver	13/03/2021
20	22	JBD-99	JAGABANDUDAS	Distillery	SANKAR GANGAI	Male	01/01/1995	Milling	13/03/2021
21	24	JBD-222	JAGABANDUDAS	Distillery	DIBAKAR NAYAK	Male	18/09/2001	Milling	11/03/2021
22	25	JBD-225	JAGABANDUDAS	Distillery	KAILASH CHANDRA DALAPATHI	Male	20/05/1971	House keeping	13/03/2021
23	26	JBD-108	JAGABANDUDAS	Distillery	SANJAY BEHERA	Male	07/11/1995	Milling	11/03/2021
24	27	JBD-48	JAGABANDUDAS	Distillery	NARENDRA PRADHAN	Male	24/09/1998	Lab	13/03/2021
25	30	JBD-291	JAGABANDUDAS	Distillery	DIPAK KUMAR	Male	15/12/1994	House keeping	13/03/2021
26	31	JBD-295	JAGABANDUDAS	Distillery	MEENA MANDING	Male	11/12/1980	Driver	13/03/2021
27	32	JBD-294	JAGABANDUDAS	Distillery	SALA KULESIKA	Male	15/03/1990	House keeping	11/03/2021
28	33	JBD-293	JAGABANDUDAS	Distillery	MANJAN PREPAKA	Male	05/07/2000	Decanter	13/03/2021

29	34	JBD-229	JAGABANDUDAS	Distillery	GOLEKHA BEHERA	Male	04/06/1995	House Keeping	11/03/2021
30	35	JBD-273	JAGABANDUDAS	Distillery	KISTANA KULESIKA	Male	04/03/2002	House keeping	13/03/2021
31	36	JBD-264	JAGABANDUDAS	Distillery	PALTU GANGAI	Male	07/05/2000	Lab	12/03/2021
32	39	JBD-257	JAGABANDUDAS	Distillery	NILAMBAR MANDING	Male	10/05/1993	Grain Godown	12/03/2021
33	40	JBD-258	JAGABANDUDAS	Distillery	GOPINATH KANJAKA	Male	01/01/1981	House keeping	12/03/2021
34	41	JBD-279	JAGABANDUDAS	Distillery	RAMACHANDRA GANGAI	Male	26/06/1991	Decanter	13/03/2021
35	43	JBD-262	JAGABANDUDAS	Distillery	APADA MANDING	Male	20/08/1979	Fermentation	12/03/2021
36	45	JBD-277	JAGABANDUDAS	Distillery	UDAY MINYAKA	Male	01/06/1997	Driver	13/03/2021
37	46	JBD-278	JAGABANDUDAS	Distillery	SIPUN KUMAR JENA	Male	20/01/2000	House keeping	12/03/2021
38	47	JBD-307	JAGABANDUDAS	Distillery	PRABIR BAR	Male	19/03/1998	House keeping	11/03/2021
39	48	JBD-281	JAGABANDUDAS	Distillery	SARBESWAR BAR	Male	02/08/1974	Milling	11/03/2021
40	49	JBD-282	JAGABANDUDAS	Distillery	SANJAY GANGAI	Male	16/04/1986	Milling	12/03/2021
41	50	JBD-283	JAGABANDUDAS	Distillery	MANAS KUMAR JENA	Male	28/12/1996	Milling	12/03/2021
42	51	JBD-284	JAGABANDUDAS	Distillery	TAPAN KUMAR MOHANTY	Male	14/02/1985	House keeping	11/03/2021
43	52	JBD-285	JAGABANDUDAS	Distillery	SUBASH CHANDRA DEHURI	Male	05/03/2000	Ware House	11/03/2021
44	53	JBD-286	JAGABANDUDAS	Distillery	SHUBASH JENA	Male	04/06/1998	Lab	12/03/2021

45	54	JBD-287	JAGABANDUDAS	Distillery	SHUSHANTA KUMAR JENA	Male	15/03/1998	Lab	12/03/2021
46	55	JBD-288	JAGABANDUDAS	Distillery	JAGANNATH JENA	Male	15/12/2001	House keeping	12/03/2021
47	56	JBD-292	JAGABANDUDAS	Distillery	MANDALA VENKANNA BABU	Male	01/01/1984	House keeping	12/03/2021
48	57	JBD-305	JAGABANDUDAS	Distillery	DIPAK KUMAR MINYAKA	Male	02/05/1995	Grain Godown	12/03/2021
49	59	JBD-303	JAGABANDUDAS	Distillery	BAUDHU CHAUDHARY	Male	01/01/1970	House keeping	11/03/2021
50	60	JBD-296	JAGABANDUDAS	Distillery	NARENDRA KULESIKA	Male	02/01/2000	Driver	13/03/2021
51	63	JBD-299	JAGABANDUDAS	Distillery	NANDA KULESIKA	Male	20/03/1980	Driver	13/03/2021
52	64	JBD-300	JAGABANDUDAS	Distillery	JEI KULESIKA	Male	18/11/1998	Driver	12/03/2021
53	65	JBD-301	JAGABANDUDAS	Distillery	BAMBIRA KULESIKA	Male	12/02/1998	Driver	13/03/2021
54	66	JBD-302	JAGABANDUDAS	Distillery	JITENDRA CHOUDHARY	Male	01/01/1987	House keeping	11/03/2021
55	67	JBD-310	JAGABANDUDAS	Distillery	NARESH BEHERA	Male	02/06/1995	House keeping	12/03/2021
56	68	JBD-309	JAGABANDUDAS	Distillery	AKSHAYA KUMAR SAHOO	Male	24/06/1992	Milling	11/03/2021
57	69	JBD-312	JAGABANDUDAS	Distillery	KAILAS MINYAKA	Male	03/04/1996	Driver	13/03/2021
58	70	JBD-313	JAGABANDUDAS	Distillery	SUSHANTA MINYAKA	Male	01/01/1995	Decanter	12/03/2021
59	71	JBD-314	JAGABANDUDAS	Distillery	RAVISHANKAR KUMAR	Male	04/07/1977	House keeping	11/03/2021
60	72	JBD-315	JAGABANDUDAS	Distillery	SURESH MINYAKA	Male	10/04/1998	House keeping	11/03/2021

61	73		JAGABANDUDAS	Distillery	Bapuji Setty	Male	24 yrs		11/03/2021
62	74		JAGABANDUDAS	Distillery	Kabir Pulaskar	Male	21 Yrs		11/03/2021
63	75		JAGABANDUDAS	Distillery	Pradeep Shetti	Male	19/02/1985		11/03/2021
64	76	GCIND036	JAGABANDUDAS	Distillery	Vishal Tripodi	Male	22/10/1996		12/03/2021
65	77	GCIND030	JAGABANDUDAS	Distillery	Avidesh Ponde	Male	01/05/1986		12/03/2021
66	78	JBD-276	JAGABANDUDAS	Distillery	Routh Miniyaka	Male	36 yrs		12/03/2021
67	79	JBD-297	JAGABANDUDAS	Distillery	Radda mandal	Male	40 yrs		12/03/2021
68	83	ABD136	AIMISION - DISTILLERY	Distillery	G Rajesh	Male	11/05/1987	LAB	12/03/2021
69	84	ABD137	AIMISION - DISTILLERY	Distillery	Boya Ramachandhra	Male	13/03/1989	Purchase	12/03/2021
70	85	ABD146	AIMISION - DISTILLERY	Distillery	Vellankani A	Male	19/03/1979	Safety	13/03/2021
71	86	ABD147	AIMISION - DISTILLERY	Distillery	S Parushu Ramudu	Male	04/03/1979	Safety	15/03/2021
72	87	ABD150	AIMISION - DISTILLERY	Distillery	Naganji E S	Male	07/09/1993	Safety	15/03/2021
73	88	ABD172	AIMISION - DISTILLERY	Distillery	Guvvalli Anjan Kumar	Male	20/01/1985	Godown	13/03/2021
74	89	ABD173	AIMISION - DISTILLERY	Distillery	Chapala Shiva Krishna	Male	16/04/1992	Webridge	12/03/2021
75	90	ABD174	AIMISION - DISTILLERY	Distillery	Midde Ratnakar	Male	16/04/1997	Milling	11/03/2021
76	91	ABD175	AIMISION - DISTILLERY	Distillery	N Kartheek	Male	17/07/1996	Fermentation	12/03/2021

77	92	ABD176	AIMISION - DISTILLERY	Distillery	Venu J B	Male	10/04/1992	Milling	11/03/2021
78	93	ABD178	AIMISION - DISTILLERY	Distillery	Addakula Rajesh	Male	01/01/1992	Webridge	12/03/2021
79	94	ABD179	AIMISION - DISTILLERY	Distillery	Sandhyapaga Jagadishwar	Male	17/04/1996	Webridge	13/03/2021
80	95	ABD180	AIMISION - DISTILLERY	Distillery	Siddi Balakrishna	Male	05/01/1993	Webridge	13/03/2021
81	96	ABD181	AIMISION - DISTILLERY	Distillery	R N Pavan Kumar	Male	15/06/1995	NEW ETP	11/03/2021
82	97	ABD182	AIMISION - DISTILLERY	Distillery	K Nagarjun	Male	06/06/1988	NEW ETP	13/03/2021
83	98	ABD183	AIMISION - DISTILLERY	Distillery	Nandi Ravi Kumar	Male	04/05/1987	LAB	12/03/2021
84	99	ABD184	AIMISION - DISTILLERY	Distillery	Gandam Prem Kumar	Male	16/07/1988	Fermentation	13/03/2021
85	100	ABD304	AIMISION - DISTILLERY	Distillery	N Prem kumar	Male	04/02/1998		12/03/2021
86	107	22	BALAJI POWERTRONICS	Distillery	DEVA REDDY	Male	01/01/1991	MW Fitter	12/03/2021
87	108	1	BALAJI POWERTRONICS	Distillery	Ramesh Kumar Gupta	Male	05/01/1991	Fitter	12/03/2021
88	109	32	BALAJI POWERTRONICS	Distillery	Arun Gupta	Male	04/02/1980	Fitter	12/03/2021
89	110	86	BALAJI POWERTRONICS	Distillery	SAMEER KUMAR JENA	Male	06/05/1986	Fitter	12/03/2021
90	111	15	BALAJI POWERTRONICS	Distillery	G-NARASIMHULU	Male	16/05/1998	Helper	11/03/2021
91	112	27	BALAJI POWERTRONICS	Distillery	ASKANI VINOD	Male	06/08/1993	Shift Helper	13/03/2021
92	113	16	BALAJI POWERTRONICS	Distillery	KASHAPOGU SUDHAHAKAR	Male	26/07/1994	Shift Helper	13/03/2021

93	114	28	AIMISION - DISTILLERY	Distillery	T-ANJAN KUMAR	Male	04/01/1995	Helper	12/03/2021
94	117	43	BALAJI POWERTRONICS	Distillery	SANTOSH SAHANI	Male	21/07/1995	Helper	13/03/2021
95	118	2	BALAJI POWERTRONICS	Distillery	CHHATHILAL SINGH	Male	02/01/1988	Welder	13/03/2021
96	119	46	BALAJI POWERTRONICS	Distillery	DEEPOK MAJHI	Male	28/04/1996	Welder	12/03/2021
97	120	29	BALAJI POWERTRONICS	Distillery	SUKHBELAS	Male	01/01/1988	Welder	12/03/2021
98	121	5	BALAJI POWERTRONICS	Distillery	PULIMAMIDI SURESH	Male	20/03/1992	ELECTICIAN	12/03/2021
99	122	26	BALAJI POWERTRONICS	Distillery	MOHAMMAD SHAHEED	Male	16/02/1990	ELECTICIAN	12/03/2021
100	123	47	BALAJI POWERTRONICS	Distillery	SURAGOONI NARESH GOUD	Male	14/03/1991	ELECTICIAN	12/03/2021
101	124	52	BALAJI POWERTRONICS	Distillery	MEEDIKERI SHIVA KUMAR	Male	25/05/1992	ELECTICIAN	11/03/2021
102	125	88	BALAJI POWERTRONICS	Distillery	M KASANNA	Male	12/05/1987	ELECTICIAN	12/03/2021
103	126	92	BALAJI POWERTRONICS	Distillery	VEERA BHASKAR	Male	01/07/1993	ELECTICIAN	12/03/2021
104	127	20	BALAJI POWERTRONICS	Distillery	K-RAJANARSIMHULU	Male	13/07/1992	Instrumentation	11/03/2021
105	128	83	BALAJI POWERTRONICS	Distillery	NARASIMHULU	Male	07/08/1992	Instrumentation	13/03/2021
106	129	90	BALAJI POWERTRONICS	Distillery	SIVA KARUMURI	Male	16/08/1989	Instrumentation	11/03/2021
107	130	19	BALAJI POWERTRONICS	Distillery	NAGARJUNA REDDY	Male	18/07/1985	DRYER OPR	15/03/2021
108	131	35	BALAJI POWERTRONICS	Distillery	U SHEKHAR	Male	10/05/1986	DRYER OPR	13/03/2021

109	132	80	BALAJI POWERTRONICS	Distillery	GODUGU SHIVUDU	Male	01/01/1988	DRYER OPR	13/03/2021
110	133	4	BALAJI POWERTRONICS	Distillery	K CHANTENNA	Male	19/03/1993	Decanter Opr	13/03/2021
111	134	14	BALAJI POWERTRONICS	Distillery	NETHULA RAGHAVENDAR	Male	28/05/1994	Decanter Opr	12/03/2021
112	135	54	BALAJI POWERTRONICS	Distillery	ANJANEYULU	Male	24/04/1995	Decanter Opr	12/03/2021
113	136	81	BALAJI POWERTRONICS	Distillery	M RATNAM	Male	03/02/1977	Decanter Opr	12/03/2021
114	138	25	BALAJI POWERTRONICS	Distillery	MALAPALLE SATHISH	Male	12/05/1995	Milling OPR	13/03/2021
115	139	8	BALAJI POWERTRONICS	Distillery	VENKATESWAR REDDY GOPANNAGARI	Male	15/10/1972	W/bridge OPR	13/03/2021
116	140	73	BALAJI POWERTRONICS	Distillery	K GOVINDU	Male	24/02/1998	Store Asst	12/03/2021
117	141	11	BALAJI POWERTRONICS	Distillery	BALA KRISHNA	Male	22/03/1990	NEW ETP OPR	12/03/2021
118	142	84	BALAJI POWERTRONICS	Distillery	T G RAKESH	Male	16/02/2002	Fermentation OPR	13/03/2021
119	143	89	BALAJI POWERTRONICS	Distillery	M- BHASKAR REDDY	Male	10/05/1983	PUMP HOUSE OPR	12/03/2021
120	144	42	BALAJI POWERTRONICS	Distillery	B RAVI	Male	16/04/1989	PUMP HOUSE OPR	12/03/2021
121	145	44	BALAJI POWERTRONICS	Distillery	N RAVI KUMAR	Male	20/07/1988	PUMP HOUSE OPR	11/03/2021
122	146	69	BALAJI POWERTRONICS	Distillery	G ESHWAR	Male	25/01/1994	Hr Executive	13/03/2021
123	147	93	BALAJI POWERTRONICS	Distillery	SIVA KRISHNA	Male	21/08/1992	PUMP HOUSE OPR	12/03/2021
124	148	95	BALAJI POWERTRONICS	Distillery	U NAGARAJU	Male	16/08/1989	PUMP HOUSE OPR	11/03/2021

125	157	606609	G4S SECURITY	Distillery	Jallu Narsimha	Male	09/02/1980	PLANT	15/03/2021
126	158	601950	G4S SECURITY	Distillery	Gondi David	Male	06/04/1987	PLANT	12/03/2021
127	159	583269	G4S SECURITY	Distillery	H Yerranna	Male	09/09/1985	PLANT	11/03/2021
128	160	548000	G4S SECURITY	Distillery	Macherla Srinivas	Male	26/01/1987	PLANT	13/03/2021
129	161	808605	G4S SECURITY	Distillery	Singa Moni Mahesh	Male	28/07/1994	PLANT	11/03/2021
130	162	549499	G4S SECURITY	Distillery	Golla Ravi	Male	25/09/1991	PLANT	13/03/2021
131	163	545830	G4S SECURITY	Distillery	Jangam Ravi	Male	12/06/1984	PLANT	12/03/2021
132	164	551795	G4S SECURITY	Distillery	Vadde Parushuramudu	Male	05/05/1996	PLANT	11/03/2021
133	165	545835	G4S SECURITY	Distillery	Pabitra Kumar Bal	Male	04/04/1997	PLANT	11/03/2021
134	166	545301	G4S SECURITY	Distillery	Khageshwar Jena	Male	06/04/1991	PLANT	11/03/2021
135	167	545806	G4S SECURITY	Distillery	Pradeep Kumar Bal	Male	10/01/1994	PLANT	11/03/2021
136	168	551794	G4S SECURITY	Distillery	D Tirupathaiah	Male	21/06/1989	PLANT	12/03/2021
137	169	808946	G4S SECURITY	Distillery	G Ramakrishna	Male	05/02/1983	PLANT	13/03/2021
138	170	551589	G4S SECURITY	Distillery	Repalle Devanna	Male	06/07/1990	PLANT	13/03/2021
139	171	544879	G4S SECURITY	Distillery	Dasari Mallesh	Male	06/04/1994	PLANT	13/03/2021
140	172	547999	G4S SECURITY	Distillery	Gandham Shiva Kumar	Male	22/09/1994	PLANT	13/03/2021

141	174	551796	G4S SECURITY	Distillery	M Srikanth	Male	06/07/1994	PLANT	13/03/2021
142	175	548005	G4S SECURITY	Distillery	AT Raghavendra	Male	08/05/1997	PLANT	13/03/2021
143	176	808947	G4S SECURITY	Distillery	Hakeem Ramesh	Male	01/01/1985	PLANT	13/03/2021
144	177	808834	G4S SECURITY	Distillery	Telugu Parmesh	Male	06/06/1990	PLANT	13/03/2021
145	179	842137	G4S SECURITY	Distillery	G PARUSHARAM	Male	06/04/1991	PLANT	13/03/2021
146	181	551782	G4S SECURITY	Distillery	B Shekar	Male	16/12/1991	PLANT	13/03/2021
147	182	850260	G4S SECURITY	Distillery	NARASIMHULU	Male	20/06/1991	Intrumentation	11/03/2021
148	183	850256	G4S SECURITY	Distillery	B MADDILETY	Male	02/06/1981	PLANT	11/03/2021
149	184	552892	G4S SECURITY	Distillery	Tulugu Chinna Babu	Male	27/08/1991	PLANT	12/03/2021
150	185	582725	G4S SECURITY	Distillery	K Bichapolly	Male	01/01/1992		11/03/2021
151	186	738394	G4S SECURITY	Distillery	M Manikonda	Male	28/05/1993		13/03/2021
152	189	2694	SRO	Distillery	Parashuramulu M	Male	25/06/1991		12/03/2021
153	190	OHC STAFF	DHC	Distillery	D Divya	Female	25/06/1995		13/03/2021
154	191		SSIP	Distillery	G Prasad	Male	08/04/1997		15/03/2021
155	192		SSIP	Distillery	B Kurmanna	Male	42 yrs		15/03/2021
156	193		SSIP	Distillery	Maragala Ramudu	Male	06/08/1987		15/03/2021

157	194		SSIP	Distillery	N Chandrasekar	Male	12/06/1996		15/03/2021
158	195	2697	SSIP	Distillery	G Rajashekar	Male	10/06/1992		15/03/2021
159	196		SSIP	Distillery	P Ashok	Male	28/07/1995		15/03/2021
160	197	ABD-SKE0077	SSIP	Distillery	G Santoshamma	Female	47 yrs		15/03/2021
161	198	857	ABD EXECUTIVES	Dist/ABD Exe	COLLIN PALL	Male	12/08/1961		11/03/2021
162	199	673	ABD EXECUTIVES	Dist/ABD Exe	SUJIT KUMAR SRIVASTAVA	Male	15/04/1977		15/03/2021
163	200	629	ABD EXECUTIVES	Dist/ABD Exe	K S. RAO	Male	30/09/1966		15/03/2021
164	201	1418	ABD EXECUTIVES	Dist/ABD Exe	M.SRINU BABU	Male	19/04/1977		15/03/2021
165	202	1343	ABD EXECUTIVES	Dist/ABD Exe	J.SRINATH KUMAR	Male	17/08/1974		08/03/2021
166	203	748	ABD EXECUTIVES	Dist/ABD Exe	RAMPRASAD GOUD	Male	16/08/1985		12/03/2021
167	204	1274	ABD EXECUTIVES	Dist/ABD Exe	B.RAVINDRANATH	Male	24/10/1971		12/03/2021
168	205	816	ABD EXECUTIVES	Dist/ABD Exe	A.RAGHU RAM	Male	17/08/1978		12/03/2021
169	206	920	ABD EXECUTIVES	Dist/ABD Exe	SHASHIKANT .S	Male	14/05/1992		15/03/2021
170	207	711	ABD EXECUTIVES	Dist/ABD Exe	C.NARAYAN MOTHERAO	Male	10/09/1983		13/03/2021
171	208	1062	ABD EXECUTIVES	Dist/ABD Exe	RAMESH CHAVA	Male	53 yrs		09/03/2021
172	209	939	ABD EXECUTIVES	Dist/ABD Exe	SUKRAM SINGH	Male	15/02/1978		11/03/2021

173	210	730	ABD EXECUTIVES	Dist/ABD Exe	SATISH DESHMUKH	Male	06/07/1981	12/03/2021
174	211	947	ABD EXECUTIVES	Dist/ABD Exe	M.VENKARRESWAR REDDY	Male	05/02/1973	08/03/2021
175	212	652	ABD EXECUTIVES	Dist/ABD Exe	SHAMSUDDIN KHAN	Male	01/01/1985	11/03/2021
176	214	946	ABD EXECUTIVES	Dist/ABD Exe	B.KAPIL DAS	Male	25/08/1970	12/03/2021
177	215	945	ABD EXECUTIVES	Dist/ABD Exe	DEEPAK GUPTHA	Male	11/07/1984	12/03/2021
178	216	943	ABD EXECUTIVES	Dist/ABD Exe	M.D.JAFFROODDIN	Male	26/07/1986	12/03/2021
179	217	723	ABD EXECUTIVES	Dist/ABD Exe	J.RAMAKRISHNA	Male	10/06/1985	12/03/2021
180	218	740	ABD EXECUTIVES	Dist/ABD Exe	P.CHAKRAPANI KUMAR	Male	15/06/1972	11/03/2021
181	219	944	ABD EXECUTIVES	Dist/ABD Exe	M.VENKATA RAMANA	Male	11/05/1979	15/03/2021
182	220	949	ABD EXECUTIVES	Dist/ABD Exe	S.VEERA BABU	Male	09/04/1971	13/03/2021
183	221	948	ABD EXECUTIVES	Dist/ABD Exe	U.C.BINISH	Male	24/08/1987	12/03/2021
184	222	953	ABD EXECUTIVES	Dist/ABD Exe	R.N.V.KOTESHWARA RAO	Male	18/05/1971	11/03/2021
185	223	950	ABD EXECUTIVES	Dist/ABD Exe	P.MADHU BABU	Male	02/05/1990	12/03/2021
186	224	940	ABD EXECUTIVES	Dist/ABD Exe	S.HUSSAINIAH	Male	03/06/1978	15/03/2021
187	225	951	ABD EXECUTIVES	Dist/ABD Exe	S.KHAJA HUSAIN	Male	15/06/1986	12/03/2021
188	226		ABD EXECUTIVES	Dist/ABD Exe	N.KISHORE KUMAR	Male	14/06/1987	13/03/2021

189	227	1287	ABD EXECUTIVES	Dist/ABD Exe	NITTIN KALDHONE	Male	25/12/1987	12/03/2021
190	228	195	ABD EXECUTIVES	Dist/ABD Exe	J.JAYA PRAKASH	Male	26/04/1982	12/03/2021
191	229	1391	ABD EXECUTIVES	Dist/ABD Exe	SHUBHAM CHAVAN	Male	09/12/1997	12/03/2021
192	230	1523	ABD EXECUTIVES	Dist/ABD Exe	CHHV.SATYANARAYANA	Male	05/03/1983	12/03/2021
193	231	408	ABD EXECUTIVES	Dist/ABD Exe	K.APPA RAO	Male	23/06/1981	12/03/2021
194	232	1536	ABD EXECUTIVES	Dist/ABD Exe	P.B.OBULA REDDY	Male	25/06/1986	11/03/2021
195	233	1730	ABD EXECUTIVES	Dist/ABD Exe	T.PRAVEEN KUMAR	Male	25/02/1990	13/03/2021
196	234	1752	ABD EXECUTIVES	Dist/ABD Exe	DHIRENDRA PATHNAIK	Male	30/05/1981	13/03/2021



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Accredited Lab

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Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

	FORMAT FOR MEDICAL FITNESS CERTIFICATE FOR FOOD HANDLERS	Document No.	730/210
		Date of Issue	12/03/2021

PROFORMA FOR MEDICAL FITNESS CERTIFICATE FOR FOOD HANDLERS
(FOR THE YEAR 2021)

(See Para No. 10.1.2, Part- II, Schedule - 4 of FSS Regulation, 2011)

It is certified that Mr. SATISH DESHMUKH employed with M/s. **Allied blenders and distillers Pvt.Ltd.** coming in direct contact with food items has been carefully examined* by me on date 12/03/2021. Based on the medical examination conducted, he/she is found free from any infectious or communicable diseases and the person is fit to work in the above mentioned food establishment.

Name and Signature with Seal
of Registered Medical Practitioner /
Civil Surgeon

Dr. RAJA VOJJALA
MD(Path)AFPH(110)
Physician Industrial Medicine
Regd.No.13555

*Medical Examination to be conducted:

1. Physical Examination
2. Eye Test
3. Skin Examination
4. Compliance with schedule of Vaccine to be inoculated against enteric group of diseases
5. Any test required to confirm any communicable or infectious disease which the person suspected to be suffering from on clinical examination.

Diagnosis Makes the Difference

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Allied blenders and distillers Pvt. Ltd
Rangapur Village, Pebbair - Mandal, Wanaparthy - Dist.
Annual Medical Examination – 2021

Employee Name : Mr.SATISH DESHMUKH Age : 06/07/1981
Emp ID/ Lab.No : 730/210 Gender : Male
Staff / Contractor : ABD EXECUTIVES Date : 12/03/2021
ID Marks: A Mole on Nose Work Area:

Present Health Complaints : Nil

Past History of Health : Nil Particular

Personal History:

Diabetes : No	Hypertension : No	Allergic Drugs : No
Alcohol : No	Tobacco : No	Pan/Gutka : No
Tuberculosis: No	Epilepsy : No	Psychiatric Illness : No
Medication : No	Primary Vaccination: Yes	Operation : No

Family History:

Diabetes : No	Hypertension : No	Tuberculosis : No
Asthama : No	H/o Epilepsy : No	Allergic Drugs : No
Psychiatric Illness : No	IHD : No	

Physical Examination:

Built ; Moderate	Deformities : No.	Operative Scars: No
Height : 168 cms	Weight : 81 kgs	BMI : 28.6 kg/m ²
Pulse : 87 per min.	BP : 116/77 mm Hg	Chest Insp: 103 cms
Anemia : No	Jaundice : No	Chest Exp: 99 cms
Hernia : No	Varicose Veins : No	Clubbing/Koilonychia : No
		Temperature : Normal

Skin Diseases:

1) Infections : No
2) Allergies : No
3) Leprosy : No

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Hearing : Right Ear : Normal Left Ear : Normal

Systemic Examination:

Cardiovascular system : S₁ & S₂ - Normal
Respiratory System : Respiratory sounds - Clear
Abdomen : Liver - Not Palpable Spleen - Not Palpable
CNS : Pupillary Reaction - Normal Romberg's Sign - Negative
Plantars - Normal Jerks - Normal
ENT : Normal

CERTIFICATE OF FITNESS

This is to certify that Mr. SATISH DESHMUKH is free from any Infectious and contagious diseases including Tuberculosis. (After Physical examination and investigations)
He is healthy and physically fit to work in the Company.

Remarks: Nil

Medical Officer

DR. RAJA VOJJALA
MD(Path) AFIH (CLI)
Physician Industrial Medicine
Regd.No. 13057

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Employee Name : Mr.SATISH DESHMUKH

Age : 06/07/1981

Emp ID/ Lab.No : 730/210

Gender : Male

Contractor : ABD EXECUTIVES

Date : 12/03/2021

ID Marks: A Mole on Nose

Work Area:

Vision Testing

	Rt.EYE				Lt.EYE			
	SPH	CYL	Axis	VA	SPH	CYL	Axis	VA
Distant Vision	-	-	-	6/6	-	-	-	6/6
Near Vision	-	-	-	N6	-	-	-	N6

Colour Vision : Normal

Remarks : Normal Vision

Ophthalmic Asst.

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Employee Name : Mr.SATISH DESHMUKH Age : 06/07/1981
Emp ID/ Lab.No : 730/210 Gender : Male
Contractor : ABD EXECUTIVES Date : 12/03/2021
ID Marks: A Mole on Nose Work Area:

DEPARTMENT OF HAEMATOLOGY

***Haemogram**

(Sample Type: Whole Blood- EDTA)

INVESTIGATION

	RESULT	Biological Reference Interval
Haemoglobin	16.1	Male : 13.0 - 18.0 g/dL Female : 12.0 - 16.0 g/dL
Red Blood Cells	5.3	4.0 - 6.0 mill/cu.mm
White Blood Cells	7900	4000 - 11000 cells/cumm
Platelet Count	182	150 - 450*10 ³ /uL

RBC INDICES:

HCT	52	36 - 54 %
MCV	93	78 - 94 fl
MCH	30	27 - 32 pg
MCHC	32	32 - 36 g/dl

DIFFERENTIAL COUNT

Neutrophils	62	40 - 70 %
Lymphocytes	29	20 - 40 %
Eosinophils	03	02 - 06 %
Monocytes	06	02 - 08 %

PERIPHERAL SMEAR

RBC:	Normocytic Normochromic
WBC:	Within normal limits
Platelets:	Adequate

-----End of the Report-----

DR.RAJA VOJJALA, MD
Pathologist
Regd.No. 13057

Note: Tests marked with (*) are included in the scope of NABL accreditation

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Employee Name : Mr.SATISH DESHMUKH Age : 06/07/1981
 Emp ID/ Lab.No : 730/210 Gender : Male
 Contractor : ABD EXECUTIVES Date : 12/03/2021
 ID Marks: A Mole on Nose Work Area:

DEPARTMENT OF BIOCHEMISTRY

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
*Random Blood Sugar (Sample Type: NaF Plasma)	108	70 – 160 mg/dl

DEPARTMENT OF SEROLOGY

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
*Blood Group & Rh Type (Sample Type: Whole Blood- EDTA)	"O" Positive	
HIV – I&II (Sample Type : (SERUM))	Non Reactive	Non Reactive
HBsAg (Sample Type : (SERUM))	Negative	Negative
WIDAL TEST (Sample Type : (SERUM))		
	"O" < 1:20	< 1: 20 dilutions
	"H" < 1:20	< 1: 20 dilutions
	"AH" < 1:20	< 1: 20 dilutions
	"BH" < 1:20	< 1: 20 dilutions

-----End of the Report-----

DR.RAJA VOJJALA, MD
 Pathologist
 Regd.No. 13057

Diagnosis Makes the Difference

"Exclusive NABL Accredited Lab for Industrial & Occupational Health"



PANCHASHEEL
MEDICAL SERVICES PVT. LTD.,
INSTITUTE OF INDUSTRIAL & OCCUPATIONAL HEALTH



ISO 9001:2015
Certified Company



Accredited Lab

401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.

Cell: 90001 44488, 99634 17491 | Email: drraj@hotmail.com | Website: www.panchasheel.co.in

Employee Name : Mr.SATISH DESHMUKH Age : 06/07/1981
Emp ID/ Lab.No : 730/210 Gender : Male
Contractor : ABD EXECUTIVES Date : 12/03/2021
ID Marks: A Mole on Nose Work Area:

DEPARTMENT OF CLINICAL PATHOLOGY

*** Complete Urine Examination**
(Sample Type : Urine)

<u>INVESTIGATION</u>	<u>RESULT</u>	<u>Biological Reference Interval</u>
<u>Physical Examination</u>		
Quantity	10 ml	10 – 15 ml
Appearance	Clear	Clear
Reaction	Acidic	Acidic
<u>Chemical Examination</u>		
Albumin	Nil	Nil
Sugar	Nil	Nil
Bile Salts	Negative	Negative
Bile Pigments	Negative	Negative
<u>Microscopic Examination</u>		
Pus cells	Nil	0 – 3 /Hpf
Epithelial Cells	1-2 /Hpf	0 – 4 /Hpf
R.B.C	Nil	Nil
Crystals	Nil	Nil
Casts	Nil	Nil
Others	Nil	Nil

-----End of the Report-----

DR.RAJA VOJJALA, MD
Pathologist
Regd.No. 13057

Note: Tests marked with (*) are included in the scope of NABL accreditation

Diagnosis Makes the Difference

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PANCHASHEEL
MEDICAL SERVICES PVT. LTD.,
INSTITUTE OF INDUSTRIAL & OCCUPATIONAL HEALTH



401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.
Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Employee Name : Mr. SATISH DESHMUKH Age : 06/07/1981
Emp ID/ Lab.No : 730/210 Gender : Male
Contractor : ABD EXECUTIVES Date : 12/03/2021
ID Marks: A Mole on Nose Work Area:

RESTING E.C.G. REPORT

ELECTRO CARDIOGRAPHIC OBSERVATIONS

HR : 95 Per Min
Rhythm : Normal Sinus
P Wave : Normal
Q Wave : Nil
PR : 128 ms
QRS : 92 ms
ST Wave : No Significant Changes
Axis : Normal
IMPRESSION : Within Normal Limits

-----End of the Report-----

MN Shyam Sunder

Dr. MN. Shyam Sunder, MD
Physician/Cardiologist
Regd.No. 11104

Diagnosis Makes the Difference

"Exclusive NABL Accredited Lab for Industrial & Occupational Health"



**PANCHASHEEL
MEDICAL SERVICES PVT. LTD.,**
INSTITUTE OF INDUSTRIAL & OCCUPATIONAL HEALTH



ISO 9001:2015
Certified Company



Accredited Lab

401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.

Cell: 90001 44488, 99634 17491 | Email: drraaj@hotmail.com | Website: www.panchasheel.co.in

Employee Name : Mr.SATISH DESHMUKH

Age : 06/07/1981

Emp ID/ Lab.No : 730/210

Gender : Male

Contractor : ABD EXECUTIVES

Date : 12/03/2021

ID Marks: A Mole on Nose

Work Area:

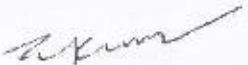
X-RAY CHEST PA VIEW

X-RAY CHEST PA VIEW

1. Bony cage and soft tissues are normal
2. Lung parenchyma and vasculature is normal
3. Heart size and contour is normal.
4. Both domes of diaphragm are normal.
5. CP angles are normal.
6. No evidence of Tuberculosis

IMPRESSION : Normal Chest Radiograph

-----End of the Report-----


Dr. E.Rajesh Kumar
M.B.B.S., D.M.R.D
Consultant Radiologist
Regd.No. 33959

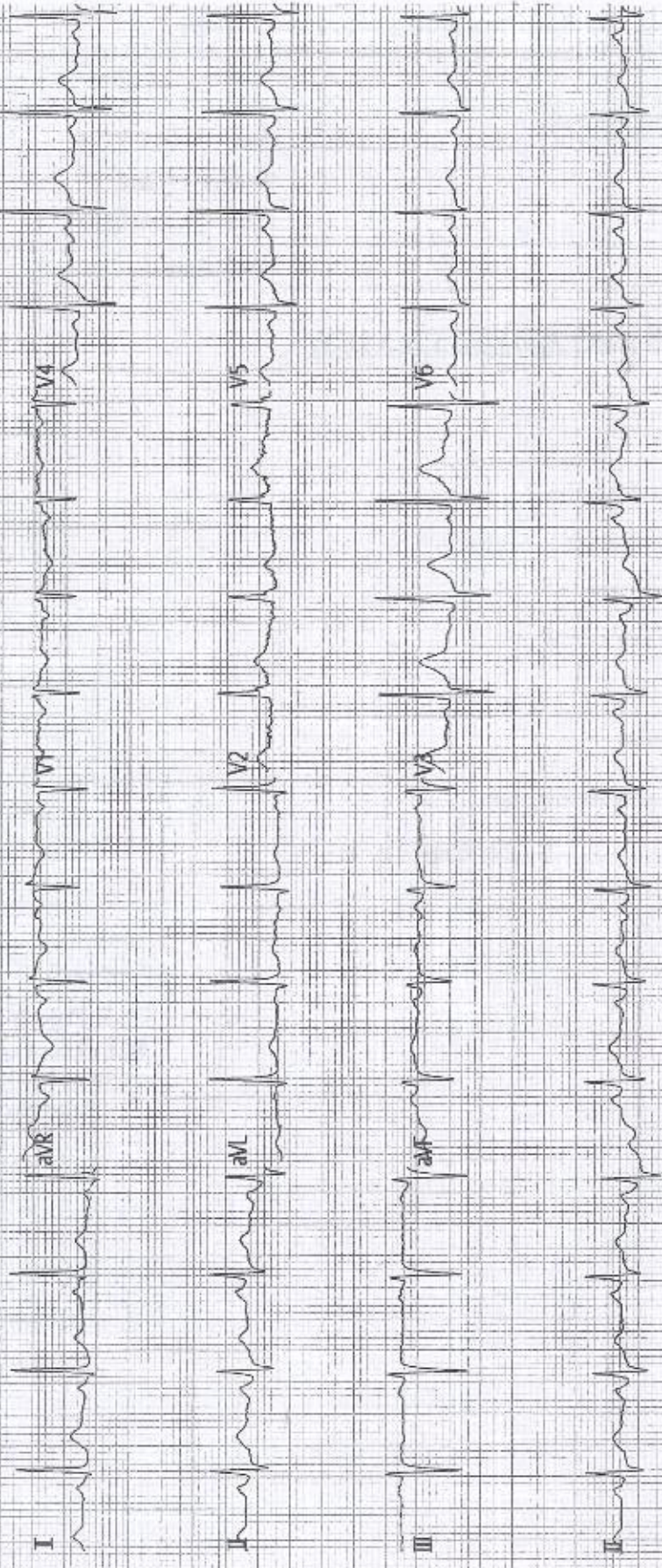
10mm/mV

10mm/mV

10mm/mV

10mm/mV

9210



ST SEG Analysis Result

800 Normal Sinus Rhythm
 500 RSR Pattern in M1,AV2
 11 Long QTc
 122 Counter Clockwise Rotation
 212 Left Axis Deviation
 *** Undefined Abnormal ECG ***

Ver. : 5/16/2017, 95

PR Int. (ms) : 128
 P/QRS/T Int. (ms) : 92
 QT/QTc Int. (ms) : 376 / 475
 P/QRS/T Axis (Deg.) : 56 / 21 / 8
 P1/1/SV5 Amp. (mV) : 0.10 / 0.34
 RV5/SV1 Amp. (mV) : 1.12 / 0.57

ST LEVEL (mV)		III	aVR	aVL	aVF
I	II	+0.02	+0.02	-0.03	+0.00
V1	V2	V3	V4	V5	V6
+0.01	+0.00	+0.03	+0.00	-0.01	-0.02

Note : Unconfirmed Report Reviewed By:

V1.19 Technician



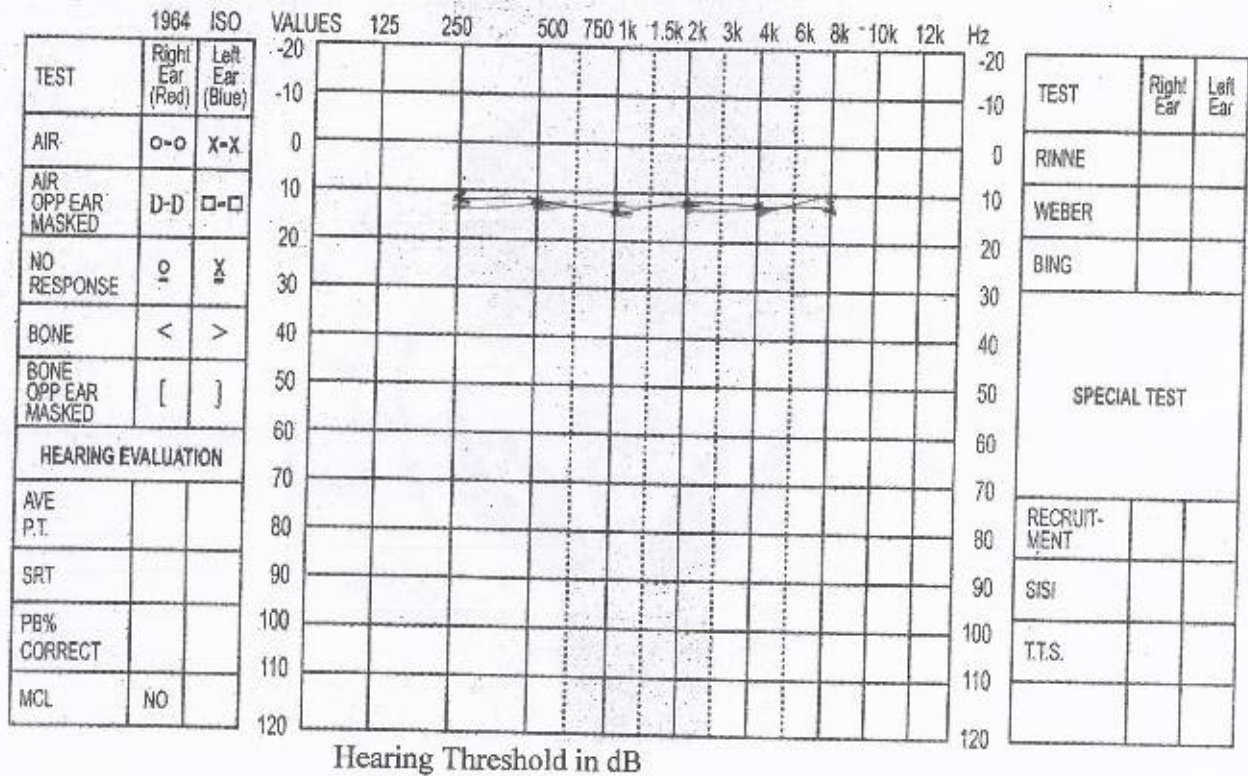
PANCHASHEEL
MEDICAL SERVICES PVT. LTD.,
 INSTITUTE OF INDUSTRIAL & OCCUPATIONAL HEALTH



401 A & B, Navketan Complex, Clock Tower, Secunderabad-500 003. T.S. INDIA.
 Cell: 90001 44488, 99634 17491 | Email: drraj@hotmail.com | Website: www.panchasheel.co.in

Employee Name : Mr.SATISH DESHMUKH Age : 06/07/1981
 Emp ID/ Lab.No : 730/210 Gender : Male
 Staff/ Contractor : ABD EXECUTIVES Date : 12/03/2021
Allied blenders and distillers Pvt. Ltd

AUDIOGRAM



Audiological Interpretation : Right Ear :
 Left Ear : } *Bi lateral normal hearing*

[Signature]
 Audiologist

Diagnosis Makes the Difference

"Exclusive NABL Accredited Lab for Industrial & Occupational Health"



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/15

Date: 11.10.2021

To

The Environmental Engineer.

**Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.**

**Subject: Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFO/HO/2017 – 2876
(Auto renewal) Dated: 06.12.2017) – September- 2021 monthly Environmental
Monitoring Reports - Submission - Regarding.**

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of September - 2021 for the Distillery (ENA) Rangapur plant. Details are given below,


1. Water Consumption for the Month of September-2021
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real time & Third Party reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real time data)
7. Waste water Influent analysis data (third-party)
8. Ambient Noise Level data.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery Operations)

Encl: 1. all reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/16

Date: 11.10.2021

To

The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFO/HO/2017 – 2876
(Auto renewal) Dated: 06.12.2017) – October' 2021 monthly Environmental
Monitoring Reports - Submission - Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of October - 2021 for the Distillery (ENA) Rangapur plant. Details are given below,


1. Water Consumption for the Month of October-2021
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real time & Third Party reports)
5. 1500 KVA DG Set Stack Monitoring Data.
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8. Ambient Noise Level data.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery Operations)

Encl: 1. all reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/19

Date: 09.12.2021

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFD/HO/2017-2876
(Auto renewal) Dated: 06.12.2017) – November 2021 monthly Environmental
Monitoring Reports - Submission - Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental
monitoring reports for the month of November - 2021 for the Distillery (ENA) Rangapur plant.
Details are given below,

1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Umasankar Padhi

(Regional Manufacturing Head, South 1)

Encl: 1. all reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/24

Date: 10.01.2022

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFO/HO/2017
–2876– December-2021 Monthly Environmental Monitoring Reports - Submission
- Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of December - 2021 for the Distillery (ENA) Rangapur plant. Details are given below,


1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery Operations)

Encl: 1. all reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blenders
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/27

Date: 12.02.2022

To,
The Environmental Engineer.
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally,
Hyderabad – 500001.

Subject: M/s Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFO/HO/2017
–2876– January -2022 Monthly Environmental Monitoring Reports - Submission -
Regarding.

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of January - 2022 for the Distillery (ENA) Rangapur plant. Details are given below,


1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava
(Lead Distillery Operations)



Encl: 1. all reports.

Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



Allied Blender
& Distillers

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/28

Date: 04.03.2022

To,

The Environmental Engineer.

Regional Office, Telangana State Pollution Control Board,

4th Floor, Collectorate Building, Nampally.

Hyderabad – 500001.

**Subject: M/s Allied Blenders and Distilleries Pvt Ltd (TSPCB/14748/RO-HYD/CFO/HO/2017
–2876– February -2022 Monthly Environmental Monitoring Reports - Submission
- Regarding.**

Dear Sir,

With reference to the above subject, we are herewith submitting the Environmental monitoring reports for the month of February-2022 for the Distillery (ENA) Rangapur plant. Details are given below,

1. Water Consumption for the Month
2. Spent Wash, MEE & Effluent Details.
3. Effluent/Pollution control equipment Energy consumption details.
4. Ambient Air Quality Monitoring data. (Real Time Data & Third Party Reports)
5. 1500 KVA DG Set Stack Monitoring Data.
6. Boiler 50 TPH Stack Monitoring Data (Real Time Data)
7. Waste water Influent analysis data (Third Party Reports)
8. Ambient Noise Level data.
9. Production Data for the Month

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Umasankar Padhi

(Regional Manufacturing Head – South 1)

Encl: 1. all reports.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery: Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling: Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368

**M/s Allied Blenders & Distillers Private Limited
Rangapur Village, Pebbair Mandal Wanaparthy Dist.**

Ambient Noise Data from September-21 to February-22

Month	Day time (6:00 am to 10:00 pm) CPCB Limits in dB(A) Leq (Industrial area) 75 dB(A)									
	Milling Section	Fermentation Area	Security Area	Boiler-DCS	Boiler Turbine Hall	ETP Area	WTP Area	Dryer Section	CO2 Plant	Near DG Set
Sep-21	70.2	69.4	65.2	69.8	68.7	-	-	69.3	69.2	-
Oct-21	70.6	69.8	62.7	66.4	70.8	69.3	69.7	68.9	69.5	68.5
Nov-21	71.2	70.3	63.4	67.5	70.5	70.6	70.8	70.2	68.9	69.1
Dec-21	71.6	70.1	63.8	67.8	70.4	70.8	70.6	70.6	70.1	69.5
Jan-22	72.9	70.8	64.5	68.5	71.6	69.2	69.8	70.1	71.1	70.8
Feb-22	72	70.6	64.2	67.8	71.7	68.7	69.4	70.3	71	70.5
Average	71.4	70.2	64.0	68.0	70.6	69.7	70.1	69.9	70.0	69.7
	Night Time(10:00 pm to 06:00 am) CPCB Limits in dB(A) Leq (Industrial area) 70 dB(A)									
Sep-21	60.4	61.7	59.6	60.5	57.8	-	-	57.2	59.6	-
Oct-21	65.7	63.2	53	55.3	65.6	61.4	61.2	55.4	63.1	62.2
Nov-21	66.5	64.1	54.5	56.7	66.1	62.6	62.8	57.2	63.9	63.1
Dec-21	66.2	64.6	55.4	56.5	66.4	62.6	62.3	57.7	63.6	63.5
Jan-22	67.1	65.4	56.2	55.9	68.2	63.5	61.9	58.8	64	62.1
Feb-22	67.5	65.1	53.1	55	68.2	63.4	61.6	58.5	64.5	62.7
Average	65.6	64.0	55.3	56.7	65.4	62.7	62.0	57.5	63.1	62.7

ALLIED BLENDERS AND DISTILLERS PVT LTD		
Rangapur(V),Pebbair (Madal),Wanaparathi(Dt.)		
Expenditure for the September'2021 to Febuary'2022		
Sr. No.	Description	Cost (Rs.)
1	Chemicals Cost (Lab & ETP)	3751905.69
2	Power Cost	1028737
3	Online monitoring at AAQMS, EQMS, Boiler Stack	687000
4	ETP Plant O & M Cost	2217600
5	Third Party Monitoring Cost	96000
6	Repair and Maintenance (R&M) costs	5000000
7	CFO Compliance Fees	90000
8	Training Cost	80000
9	Waste Disposal Cost	24000
10	Books/stationary /computer cost	4500
	Total	12979743



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/01

Date: 29.09.2021

To

The Ministry of Environment, Forest and Climate Change (MoEF&CC),
Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral garden Road, Nungambakkam,
Chennai – 34.

Subject: Allied Blenders and Distillers Private Limited (Environment Clearance Letter No: J-1101/02/2009 -1A II (I) Dated: 24.08.2009) - Submission of Six monthly compliance report of stipulated conditions of Environmental Clearance – Regarding.

Dear Sir,

With reference to the subject, we herewith submitting the six monthly compliance report from the period of March' 2021 to August'2021.

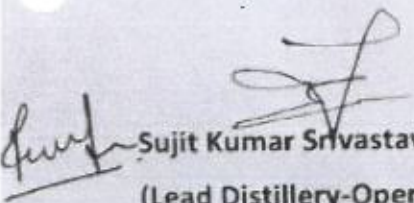
This is for your kind information.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.

 Sujit Kumar Srivastava

(Lead Distillery-Operations)



Enclosed: Six Months Environmental Compliance Report.

Copy to:

1. Regional Director, CPCB – Bangalore.
2. Regional Office – TSPCB, Hyderabad, TS.
3. Member Secretary, TSPCB, Hyderabad.

12
21/10/21
CENTRAL POLLUTION CONTROL BOARD
MINISTRY OF ENVIRONMENT FORESTS &
CLIMATE CHANGE, GOVT. OF INDIA
REGIONAL DIRECTORATE (SOUTH)
1ST & 2ND FLOOR, 'NISARGA BHAVAN'
7TH 'D' MAIN, THIMMAIAH ROAD,
HYDERABAD - 500 016

Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/MoEF&CC/2021-22/04

Date: 29.09.2021

To

The Ministry of Environment, Forest and Climate Change (MoEF&CC),
Regional Office (SEZ), 1st and 2nd Floor, Handloom Export Promotion Council,
34, Cathedral garden Road, Nungambakkam,
Chennai – 34.

Subject: Allied Blenders and Distillers Private Limited (Environment Clearance Letter No: J-1101/02/2009 -1A II (I) Dated: 24.08.2009) - Submission of Six monthly compliance report of stipulated conditions of Environmental Clearance – Regarding.

Dear Sir,

With reference to the subject, we herewith submitting the six monthly compliance report from the period of March' 2021 to August'2021.

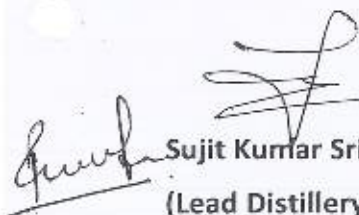
This is for your kind information.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

For M/s. Allied Blenders & Distilleries Private Limited.


Sujit Kumar Srivastava

(Lead Distillery-Operations)



Enclosed: Six Months Environmental Compliance Report.

Copy to:

1. Regional Director, CPCB – Bangalore.
2. Regional Office – TSPCB, Hyderabad, TS.
3. Member Secretary, TSPCB, Hyderabad.



Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.
Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.
Website : www.abdindia.com info@abdindia.com CIN No. : U15511MH2008PTC187368



**Allied Blenders
& Distillers**

ABD/RANGAPUR/DISTILLERY/TSPCB/2021-22/14

Date: 28.09.2021

To

**The Environmental Engineer,
Regional Office, Telangana State Pollution Control Board,
4th Floor, Collectorate Building, Nampally.
Hyderabad – 500001.**

Subject: Allied Blenders and Distilleries Pvt. Ltd – Environment Statement in Form- V
(April'2020 - March' 2021) Submission - Regarding.

Reference: Consent Order No. 210822768023 Dated: 24.03.2021 valid upto 31.03.2026

Dear Sir,

With reference to the above subject, we are herewith submitting the Environment Statement in FORM – V for the period of April'2020 - March' 2021.

This is for your information and acknowledge the same.

Thanking you.

Yours Faithfully,


Sujit Kumar Srivastava

(Lead Distillery Operations)

Allied Blenders and Distilleries Pvt. Ltd.

Encl: Form V for 2020-2021



Allied Blenders and Distillers Pvt. Ltd.,

Distillery : Survey No : 692, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Bottling : Survey No : 700, Rangapur Village, Pebbair Mandal, Wanaparthy District, Telangana - 509 104.

Office : Sreenivasam, H.No. 1-11-220/2, First Floor, Brundavan Colony, Begumpet, Hyderabad - 500 016.

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